

VERSION 2 / 🚳



# Here we could tell you about ...

- ... our 30 years experience that helped us becoming the market leader
- ... our wide product portfolio with more than 300 storing designs
- ... our short delivery terms and just-in-time projects
- ...our high standards in quality and processing

Or as we, as a design sheet manufacturer in green Upper Austria, focus on lastingness using 100% PVC-free material.

However, this is what you assume anyway, and from our point of view - rightly!

The SIBU designer team gets inspired by fashion, architecture, furniture, automotives and sport, perceives trends and works out concepts for individual demands.

# Precise. Innovative. Stylish.

If you also believe in these values, we should become acquainted!

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GLOSSAR 111



LL LEGUAN Silver



**LL LEGUAN** Gold



LL LEGUAN Copper



**LL LEGUAN** 



**LL LEGUAN** Silk



**LL LEGUAN** Bianco



LL LEGUAN Silver ZN 200/Silver



**LL LEGUAN** Gold ZN 200/Gold



**LL LEGUAN** Copper ZN 200/Copper



**LL LEGUAN** Nero ZN 200/Silver



**LL Creme** 



LL Beige



**LL Brown** 



**LL Dark Brown** 



**LL Black** 



**LL Azzurro matt** 



**LL White** 

16

LL Bianco matt P1



LL Creme matt P1



**LL Caramel P1** 



LL Nero matt P1



**LL Bianco matt** ZN 200/Black



**LL Nero matt** ZN 200/White



**LL Bianco matt** ZN 200/Multicolor



**LL Creme** ZN 200/Brown



**LL Brown** ZN 200/Beige



**LL Dark Brown** ZN 200/Beige



**LL FLORAL** Black



**LL FLORAL** White



**LL FLORAL** White/Silver matt



**LL FLORAL** White/Gold matt



**LL FLORAL** Black/Silver matt



**LL FLORAL** Platin



**LL FLORAL** 0ro



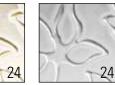
**LL FLORAL Aubergine** 



LL ALISE Black



**LL ALISE** White/Gold



**LL ALISE** White/Silver



**LL IMPERIAL** White



LL IMPERIAL White/Gold



White/Silver



LL IMPERIAL Black/Silver



LL CREPA Nero matt



**LL CREPA** 0ro



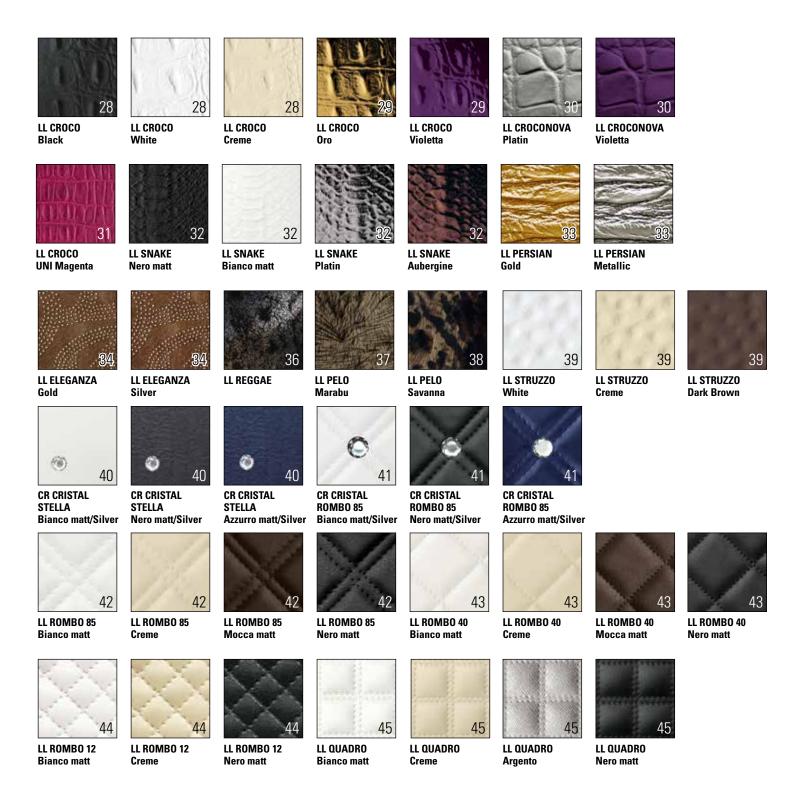
**LL CREPA** Aubergine



LL COLLAGE Nero matt











48 **DM Brass** 





**DM** Anthracite

























**DM Rose** 

SCRATCH RESISTANT

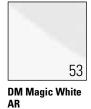




AR23





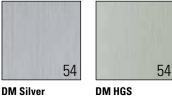






**DM Silver** 

AR12



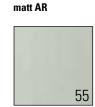


AR 54































PF met



PF met



PF met





PF met touch 1





**DM Silver** PF met

brushed



DM Makassar



**DM Tobacco** 

touch 1 touch 1



MS Silver 3x3 flex. Classic



MS Anthracite 3x3 flex. Classic



MS Gold 3x3 flex. Classic



MS Brown 3x3 flex. Classic



MS Silver 3x6 flex. Classic



MS Gold 3x6 flex. Classic



MS Silver 5x5 flex. Classic



MS Anthracite 5x5 flex. Classic



MS Gold 5x5 flex. Classic



MS Brown 5x5 flex. Classic



MS Fashion Grey 5x5 flex. Classic



MS Galaxy Silver 5x5 flex. Classic



flex. Classic



MS Magic White 5x5 MS Magic Creme 5x5 MS Magic Red 5x5 flex. Classic



flex. Classic



MS Magic Black 5x5 flex. Classic



MS Silver 10x10 flex. Classic



MS HGS 10x10 flex. Classic



MS Gold 10x10 flex. Classic



MS Brown 10x10 flex. Classic



MS Anthracite 10x10 flex. Classic



MS Iceblue 10x10 flex. Classic



MS Silver 20x20 flex. Classic



MS Gold 20x20 flex. Classic



**MSC DIAGONAL** Silver 15x15 flex. Classic



**MSC RHOMBUS** Silver 15x15 flex. Classic



**MSC RHOMBUS** Silver 30/3x30/3 flex. Classic



MSC Silver 30x30 flex. Classic



MSC Silver 10x10 flex. Classic



MSC Silver 5x5 flex. Classic

# SCRATCH RESISTANT



**AC MOTION ONE** White



**AC MOTION ONE** Creme



**AC MOTION ONE** Red



**AC MOTION ONE** Black



**AC MOTION TWO** White



**AC MOTION TWO** Creme



**AC MOTION TWO** Red



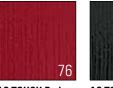
**AC MOTION TWO** Black



**AC TOUCH White** 



**AC TOUCH Red** 





# STRUCTURE-LINE



SL DAKOTA Metal



SL DAKOTA Smoke



SL DAKOTA Copper



SL URBAN Light Grey



SL URBAN Grey



SL URBAN Titan



SL LAVA Copper



SL LAVA Grey



SL IMPERIAL Vintage Copper



SL IMPERIAL Vintage Black



SL ALISE Vintage Copper



SL ALISE Vintage Black



SL BUBBLE Zebrano graphit /Silver



SL BUBBLE Silver PF met/Silver



SL BUBBLE SBlue PF/Silver C



SL BUBBLE Orange PF/Silver



SL MOTION ONE Silver AR23



SL MOTION ONE Anthracite AR



SL MOTION TWO Silver brushed matt AR



SL MOTION TWO Grey brushed matt AR



SL CROCO Silver PF met/ Silver



SL CROCO Smoke PF met/ Silver



SL CROCONOVA Magic White



SL CROCONOVA Magic Black



SL WAVE 1 Silver



SL WAVE 1 Silver brushed matt AR



SL WAVE 1 Silver PF met



SL WAVE Silver



SL WAVE Silver brushed matt AR



SL WAVE Silver PF met



SL STEP 5 Silver brushed matt AR



SL STEP 5 HGS



SL STEP 5 Silver PF met



SL SQUARE 3 Silver brushed



SL SQUARE 3 HGS



SL SQUARE 3 Silver PF met

# PUNCH-LINE 3D



PL 3D ROSES Pearl White PF/ Gold



PL 3D Q 5-15-15 Silver PF met/ Silver



PL 3D ROSES Champagne PF met/ Gold

PL 3D Q 5-15-15

Silver

Tobacco touch 1/



PL 3D ROSES Silver PF met/ Silver

PL 3D Q 5-15-15

Mahogany/

Silver



PL 3D Q 10-40-40 Silver PF met/ Silver

PL 3D Q 5-15-15

Black touch 1/

Silver



PL 3D Q 10-40-40 Silver brushed/ Silver

PL 3D H 8-30-30

Silver PF met/

Silver

99



PL 3D Q 10-40-40 Silver PF met/ Blue



PL 3D H 8-30-30 HGS/ Silver



PL 3D Q 10-40-40 Smoke PF met touch 1/Silver matt



PL 3D H 8-30-30 Zebrano graphite touch 1/Silver matt



PL Q 10-40-40 Silver PF met



PL Q 10-40-40 HGS



PL Q 10-40-40 **Grey brushed** matt AR



PL Q 5-15-15 Silver brushed matt AR



PL Q 5-15-15 HGS



PL Q 5-15-15 Silver PF met



PR M 60 Silver gloss



PR M 60 Silver PF met



PR M 60



PR M 58 Silver gloss



PR M 58 Silver PF met



PR M 58 HGS



PR Z 224 Silver gloss



PR Z 224 Silver PF met



PR Z 224 HGS



PR M 242 Bianco matt



PR M 242 Creme matt



PR M 242 Mocca matt



PR M 242 Nero matt



PR CRISTAL STELLA M 242



PR CRISTAL STELLA M 242 Nero matt



PR Z 239 Bianco matt



PR Z 239 Creme matt



PR Z 239 Mocca matt



Nero matt



PR CRISTAL STELLA Z 239 **Bianco matt** 



Nero matt



PR MR 46 **Bianco matt** 



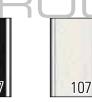
PR MR 46 **Creme matt** 



**PR MR 46** Mocca matt



PR MR 46 Nero matt



PR ZR 46 **Bianco matt** 



PR ZR 46 **Creme matt** 



**PR ZR 46** Mocca matt



PR ZR 46 Nero matt



PR M 50 Silver gloss

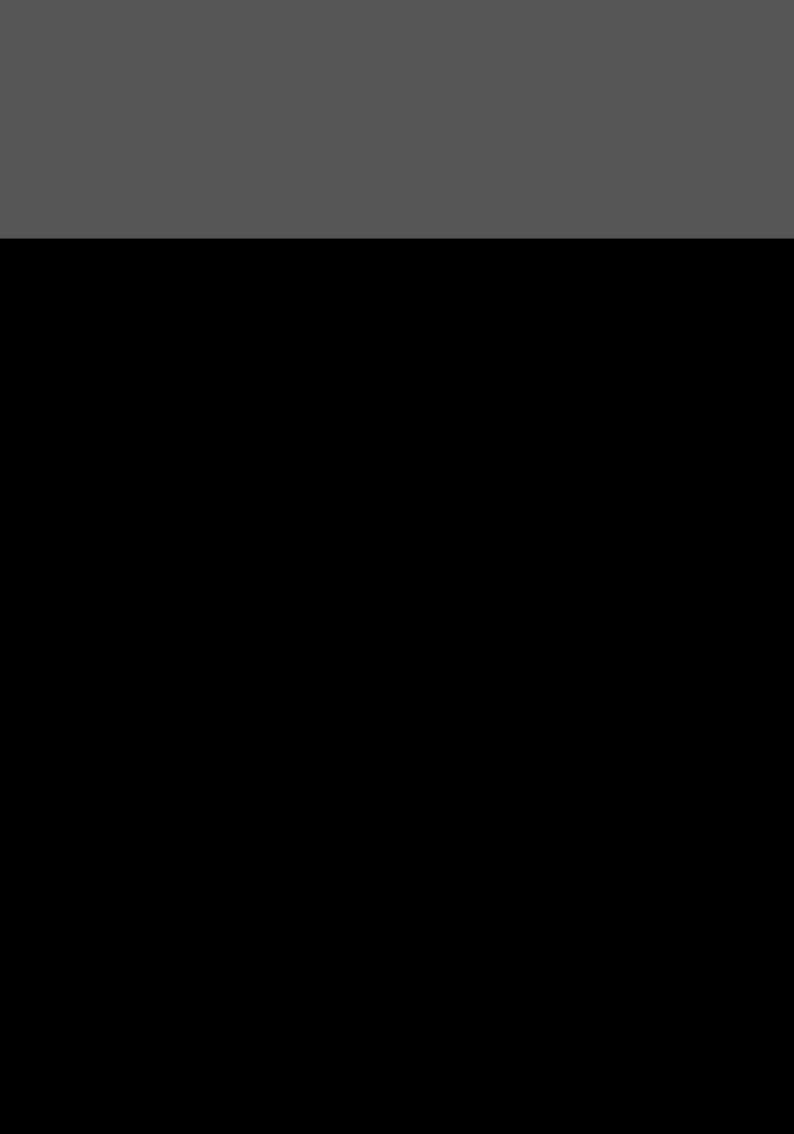
PR M 50

Silver PF met

PR M 50

HGS

108



# LEATHER-LINE

# **LL LEGUAN Silver**

2600x1000x1,5 / **NA** 12883 / **SA** 12893



LL LEGUAN Gold

2600x1000x1,5 / **NA** 13480 / **SA** 13478



**LL LEGUAN Copper** 

2600x1000x1,5 / **NA** 12884 / **SA** 12894

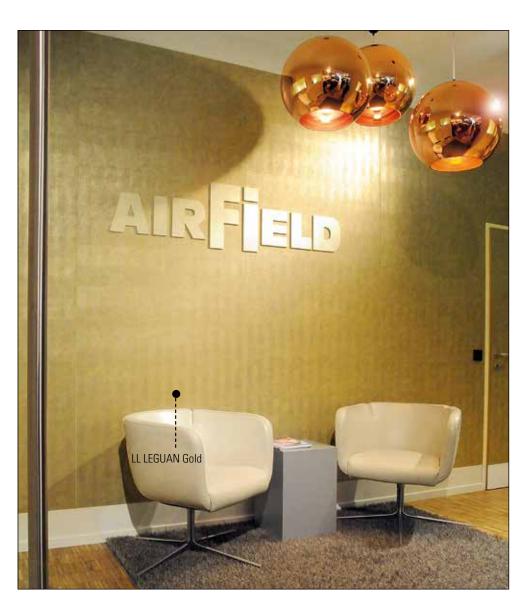


**LL LEGUAN Nero** 

2600x1000x1,5 / **NA** 14778 / **SA** 14797







#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness		1,63 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••	•0
Rolled packable	1	1

#### EXTRA EQUIPMENT

2600

	NA	SA
Format options (from 20 m²) max. length max. width		3.000 mm 1.220 mm
Further thicknesses	-	_
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

#### SPECIAL COLORS

# LL LEGUAN



**LL LEGUAN Silk** 2600x1000x1,5 / **NA** 16451 / **SA** 16452



**LL LEGUAN Bianco** 2600x1000x1,4 / **NA** 15609 / **SA** 15610





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness	1,4 / 1,5 mm	1,53 / 1,63 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	LL LEGUAN Silk •••• LL LEGUAN Bianco ••••	
Rolled packable	1	✓

#### EXTRA EQUIPMENT

	NA	SA
Format options (from 20 m²) max. length max. width		3.000 mm 1.220 mm
Further thicknesses	-	_
Cuttings	1	✓
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	_
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

#### SPECIAL COLORS

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# LL LEGUAN Silver ZN 200/Silver

2600x1000x2,4 / **NA** 15002 / **SA** 15006



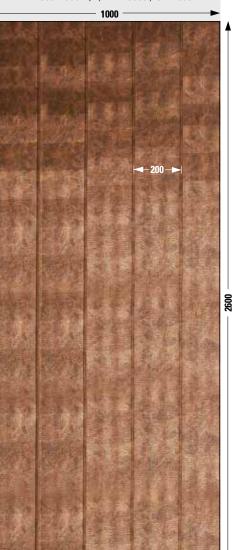
LL LEGUAN Gold ZN 200/Gold 2600x1000x2,4 / **NA** 15005 / **SA** 15009

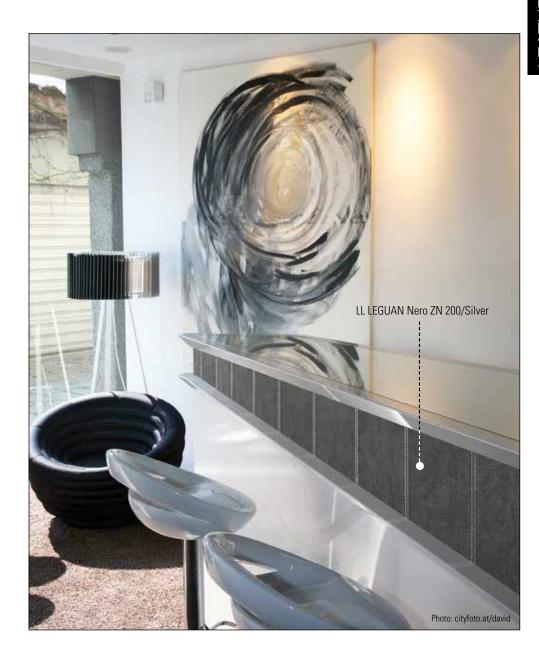


LL LEGUAN Copper ZN 200/Copper 2600x1000x2,4 / **NA** 15004 / **SA** 15008



LL LEGUAN Nero ZN 200/Silver 2600x1000x2,4 / **NA** 15003 / **SA** 15007





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PU-leather with real seam	
Material thickness	1,6 mm	1,73 mm
Max. relief height (seam)	2,4 mm	2,53 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	•••	
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options	_	
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	_

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	_
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### **ACCESSORIES**

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

#### SPECIAL COLORS (from 10 sheets)

LL LEGUAN Silk, LL LEGUAN Bianco (other seam colors see ZN 200 articles, page 18/19)

# **LL White**2600x1000x2,1 / **NA** 13451 / **SA** 13467

#### **LL Creme**

2600x1000x2,1 / **NA** 13450 / **SA** 13468



2600x1000x2,1 / **NA** 12885 / **SA** 12895



**LL Brown** 

2600x1000x2,1 / **NA** 12886 / **SA** 12896





**LL Black** 2600x1000x2 / **NA** 12887 / **SA** 12897



**LL Azzurro matt** 2600x1000x1,9 / **NA** 16412 / **SA** 16413

#### LEATHER-LINE





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HI	PS
Surface material	PU-leather	
Material thickness		2,03 / 2,13 / 2,23 mm
Temperaturw stability	up to 60 °C	up to 60 °C
Wet room suitability	••••	
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options (from 20 m²) max. length max. width		3.000 mm 1.220 mm
Further thicknesses	-	_
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	_

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

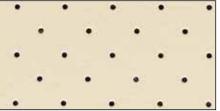
SIBUKLE	Spatula A1
Profile groups	2/3/5

SPECIAL COLORS (from 10 sheets)

see LEATHER-LINE P1, page 17

# LEATHER-LINE P1

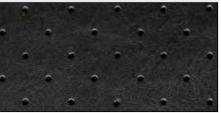




LL Creme matt P1



LL Caramel P1



2600x1000x1,9 / **NA** 15277 / **SA** 15283



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HI	PS
Surface material	PU-leather	
Material thickness	1,9 mm	2,03 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••••	
Rolled packable	1	1

#### EXTRA EQUIPMENT

2600

	NA	SA
Format options (from 20 m²)		′
Further thicknesses	_	
Cuttings	1	✓
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	-	_

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	_	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

#### SPECIAL COLORS (from 10 sheets)

LL Mocca matt and further colors from the LEATHER-LINE, page 16

# LL ZN 200



**LL Bianco matt ZN 200/Black** 2600x1000x3,3 / **NA** 15248 / **SA** 15250



**LL Nero matt ZN 200/White** 2600x1000x3,3 / **NA** 15249 / **SA** 15251



**LL Bianco matt ZN 200/Multicolor** 2600x1000x3,3 / **NA** 16477 / **SA** 16478

1000



2600



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HI	PS
Surface material	PU-leather with real seam	
Material thickness	2 mm	2,13 mm
Max. relief height (seam)	3,3 mm	3,43 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••••	
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	1	✓
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	-	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### **ACCESSORIES**

SIBUKLE	Spatula A1
Profile groups	2/3/5

#### SPECIAL COLORS (from 10 sheets)

Azzuro matt/White, Azzuro matt/Beige, Mocca/Beige, Azzuro matt/Multicolor

# LL ZN 200



**LL Creme ZN 200/Brown** 2600x1000x3,5 / **NA** 13498 / **SA** 13501

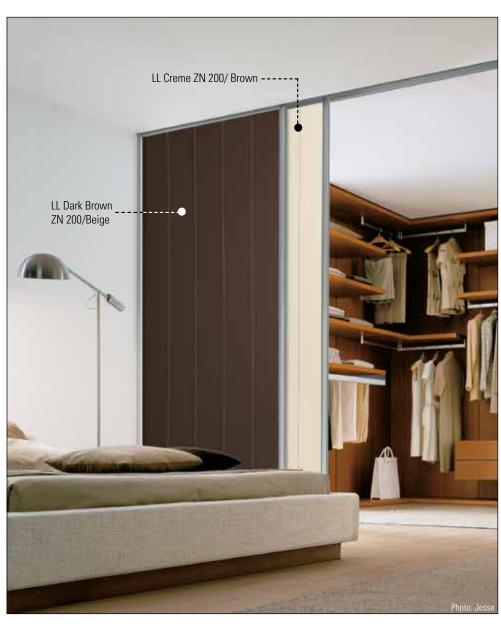


**LL Brown ZN 200/Beige** 2600x1000x3,5 / **NA** 13499 / **SA** 13502



**LL Dark Brown ZN 200/Beige** 2600x1000x3,5 / **NA** 13500/ **SA** 13503





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HI	PS
Surface material	PU-leather with real seam	
Material thickness	2,2 mm	2,33 mm
Max. relief height (seam)	3,5 mm	3,63 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••••	
Rolled packable	1	✓

#### EXTRA EQUIPMENT

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	1	✓
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	_	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	_
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	2/3/5

#### SPECIAL COLORS

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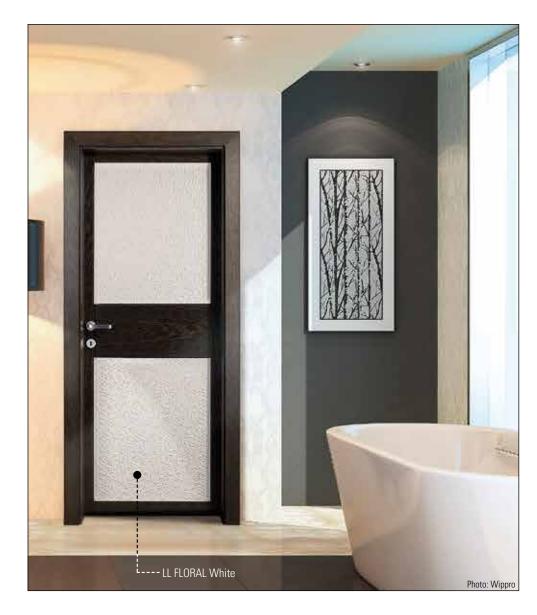
# LL FLORAL



**LL FLORAL Black** 2612x1000x2,9 / **NA** 13469 / **SA** 13472



**LL FLORAL White** 2612x1000x2,9 / **NA** 13470 / **SA** 13473





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness	2,1 mm	2,23 mm
Max. relief height	2,9 mm	3,03 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••••	
Rolled packable	1	✓

#### EXTRA EQUIPMENT

2612

	NA	SA
Format options	_	
Further thicknesses	_	
Cuttings	1	✓
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	_

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### **ACESSORIES**

SIBUKLE	Spatula A2
Profile groups	3/5

SPECIAL COLORS (from 10 sheets)

Creme matt, Mocca matt, Azzurro matt



LL FLORAL White/Silver matt 2612x1000x2,9 / **NA** 13418 / **SA** 13414



LL FLORAL White/Gold matt 2612x1000x2,9 / **NA** 13419 / **SA** 13415



LL FLORAL Black/Silver matt 2612x1000x2,9 / **NA** 13416 / **SA** 13412

1000





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness	1,9 mm	2,03 mm
Max. relief height	2,9 mm	3,03 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	•••	
Rolled packable	1	✓

#### EXTRA EQUIPMENT

2612

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	_

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### **ACCESSORIES**

SIBUKLE	Spatula A2
Profile groups	3/5

SPECIAL COLORS (from 10 sheets) Black/Gold matt, Azzurro matt/Silver matt

# LL FLORAL



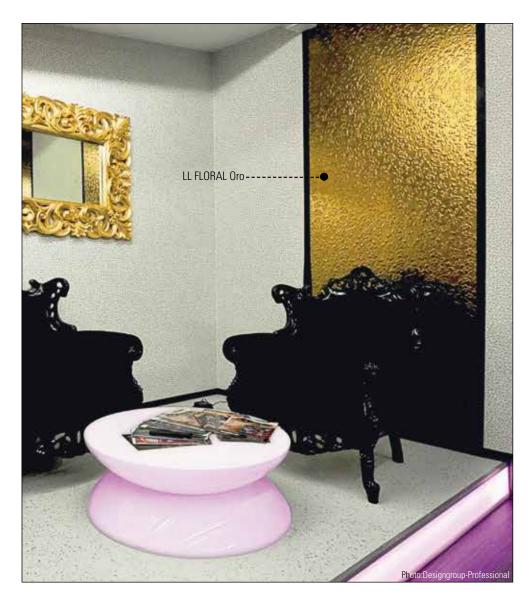
**LL FLORAL Platin** 2612x1000x2,9 / **NA** 14263 / **SA** 14266



**LL FLORAL Oro** 2612x1000x2,9 / **NA** 14264 / **SA** 14267



**LL FLORAL Aubergine** 2612x1000x2,9 / **NA** 14265 / **SA** 14268



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HI	PS
Surface material	PU-leather	
Material thickness	1,9 mm	2,03 mm
Max. relief height	2,9 mm	3,03 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	•••	
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options	_	
Further thicknesses	_	
Cuttings	1	✓
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	-	_

#### PROCESSING

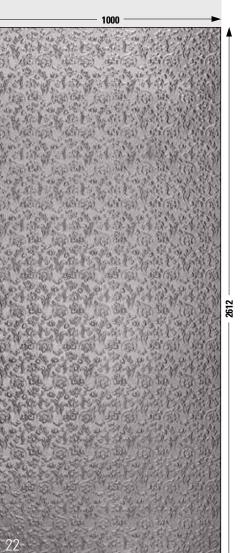
	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	_
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A2
Profile groups	3/5

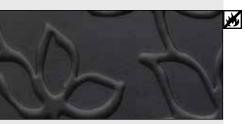
SPECIAL COLORS (from 10 sheets)

[LL Violetta]





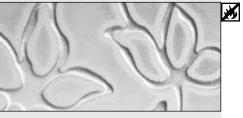




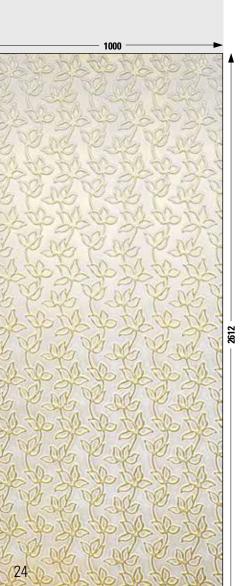
LL ALISE Black 2612x1000x3,3 / **NA** 14773 / **SA** 14792



LL ALISE White/Gold 2612x1000x3,3 / **NA** 14771 / **SA** 14790



LL ALISE White/Silver 2612x1000x3,3 / **NA** 14772 / **SA** 14791





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness	1,9 mm	2,03 mm
Max. relief height	3,3 mm	3,43 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	unicolor: bicolor:	
Rolled packable	1	✓

#### EXTRA EQUIPMENT

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	-	-

#### PROCESSING

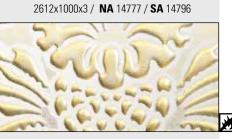
	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A2
Profile group	4

#### SPECIAL COLORS (from 10 sheets)

Bianco matt, Mocca matt Nero matt/Silver, Nero matt/Gold, unicolor: bicolor: Azzurro matt/Silver



**LL IMPERIAL White** 

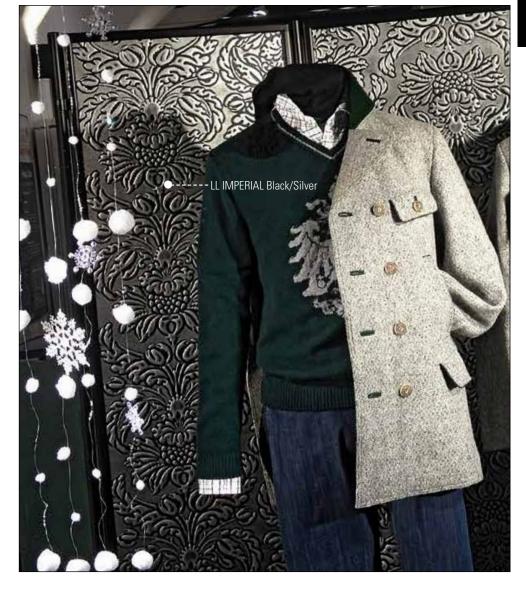
LL IMPERIAL White/Gold 2612x1000x3 / **NA** 14774 / **SA** 14793



LL IMPERIAL White/Silver 2612x1000x3 / **NA** 14775 / **SA** 14794



LL IMPERIAL Black/Silver 2612x1000x3 / **NA** 14776 / **SA** 14795 1000



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HI	PS
Surface material	PU-le	ather
Material thickness	1,9 mm	2,03 mm
Max. relief height	3 mm	3,13 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	unicolor: bicolor:	
Rolled packable	1	✓

#### EXTRA EQUIPMENT

2612

	NA	SA
Format options	_	-
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	_	_

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	_
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A2
Profile group	3

#### SPECIAL COLORS (from 10 sheets)

unicolor:	Nero matt, Mocca matt
bicolor:	Azzurro matt/Silver, Nero matt/Gold

# **LL CREPA Nero matt**

2612x1000x2,9 / **NA** 15013 / **SA** 15028

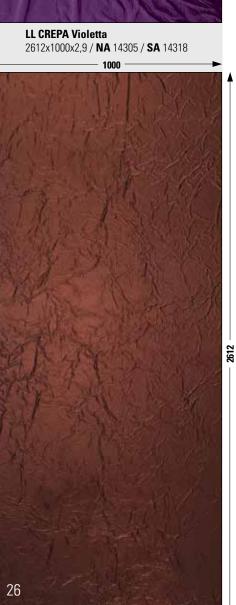


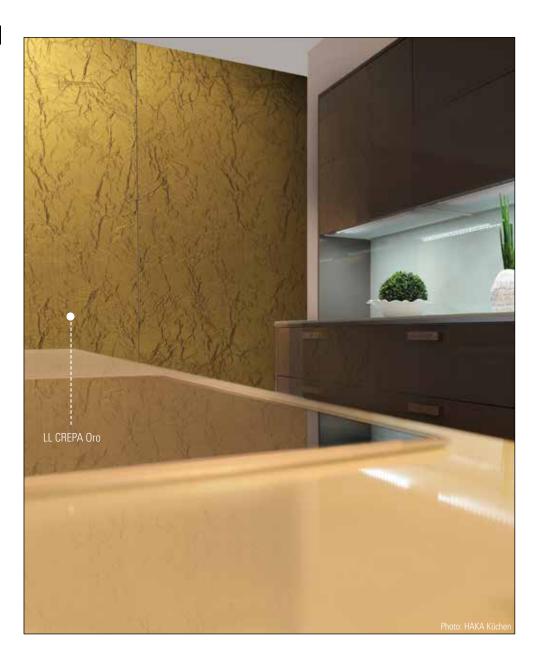
**LL CREPA Oro** 2612x1000x2,9 / **NA** 13844 / **SA** 13859



LL CREPA Aubergine 2612x1000x2,9 / **NA** 14271 / **SA** 14276







#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PU-le	ather
Material thickness	1,9 / 2,1 mm	2,15 / 2,36 mm
Max. relief height	2,9 mm	3,15 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	matt: ●●● metallic: ●●●○	
Rolled packale	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options	_	
Further thicknesses	_	
Cuttings	/ /	
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	LL CREPA Nero matt	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	_
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A2
Profile groups	3/5

#### SPECIAL COLORS (from 10 sheets)

Mocca matt, Bianco matt, Azzurro matt



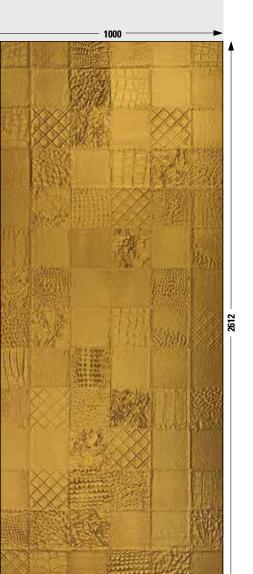
**LL COLLAGE Nero matt** 2612x1000x3,5 / **NA** 15016 / **SA** 15031



**LL COLLAGE Mocca matt** 2612x1000x3,5 / **NA** 15022 / **SA** 15038



**LL COLLAGE Oro** 2612x1000x3,5 / **NA** 13923 / **SA** 13926





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness	1,9 / 2,1 mm	2,15 / 2,36 mm
Max. relief height	3,5 mm	3,75 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	mat: ● metallic:	
Rolled packable	1	✓

#### EXTRA EQUIPMENT

	NA	SA
Format options	_	
Further thicknesses	_	
Cuttings	/ /	
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	all except LL COLLAGE Oro	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A2
Profile groups	3/5

#### SPECIAL COLORS (from 10 sheets)

Platin, Aubergine, Violetta Bianco matt, Azzurro matt

# LL CROCO



**LL CROCO Black** 2612x1000x3,5 / **NA** 13405 / **SA** 13408



**LL CROCO White** 2612x1000x3,5 / **NA** 13404 / **SA** 13407



**LL CROCO Creme** 2612x1000x3,5 / **NA** 13465 / **SA** 13466

1000



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness	2,1 mm	2,36 mm
Max. relief height	3,5 mm	3,75 mm
Temperatuer stability	uo to 60 °C	up to 60 °C
Wet room suitability	•••	
Rolled packable	✓	✓

#### EXTRA EQUIPMENT

2612

	NA	SA
Format options	_	
Further thicknesses	_	
Cuttings	/ /	
Magnetic	from 3 sheets -	
PUR/PVA pre-treatment	1	_

#### PROCESSING

	NA	SA
Cutting, punching	1	✓
Drilling	1	✓
Sawing	1	-
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A2
Profile groups	4/5

SPECIAL COLORS (from 10 sheets)
see LEATHER-LINE, page 16

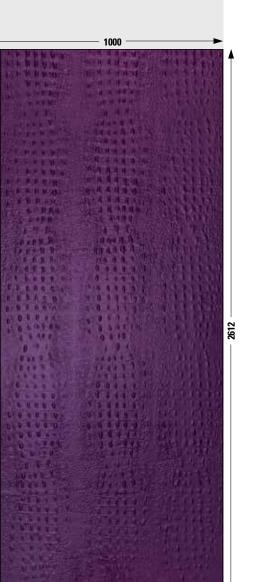
# LL CROCO

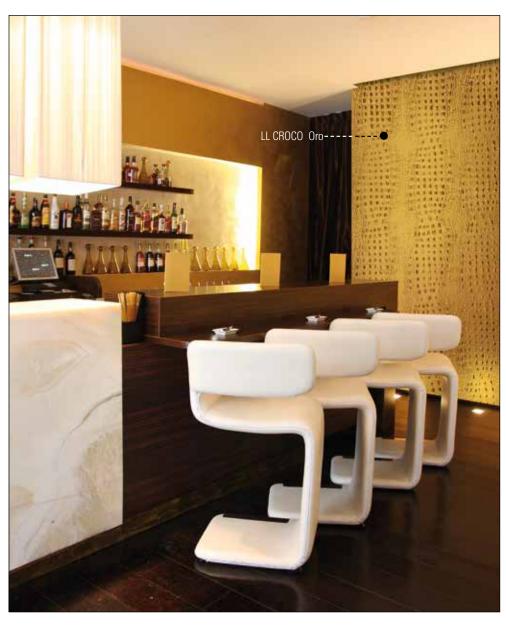


**LL CROCO Oro** 2612x1000x3,5 / **NA** 14288 / **SA** 14300



**LL CROCO Violetta** 2612x1000x3,5 / **NA** 14304 / **SA** 14319





#### PRODUCT CHARACTERISTICS

	NA	SA	
Base material	HI	PS	
Surface material	PU-le	PU-leather	
Material thickness	2,1 mm	2,36 mm	
Max. relief height	3,5 mm	3,75 mm	
Temperature stability	up to 60 °C	up to 60 °C	
Wet room suitability	•••		
Rolled packable	1	1	

#### EXTRA EQUIPMENT

	NA	SA
Format options	-	-
Further thicknesses	_	
Cutting	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	_	_

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	_
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A2
Profile groups	4/5

SPECIAL COLORS (from 10 sheets)
Platin, Aubergine

# LL CROCONOVA



**LL CROCONOVA Platin** 2612x1000x2,2 / **NA** 13794 / **SA** 13800



**LL CROCONOVA Violetta** 2612x1000x2,2 / **NA** 16414 / **SA** 16415



	NA	SA
Base material	HI	PS
Surface material	PU-leather	
Material thickness	2,1 mm	2,23 mm
Max. relief height	2,2 mm	2,33 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	•••	
Rolled packable	1	1

PRODUCT CHARACTERISTICS

#### EXTRA EQUIPMENT

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	_	-

#### PROCESSING

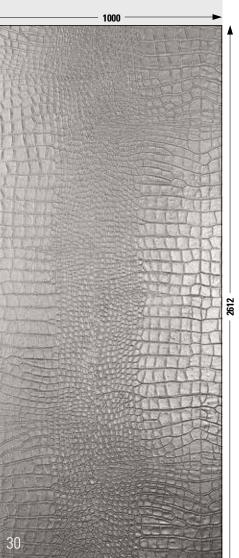
	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	_
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A2
Profile groups	2/3/5

SPECIAL COLORS (from 10 sheets)

Oro, Aubergine



# LL CROCO UNI



**LL CROCO UNI Magenta** 2600x1000x1,9 / **NA** 13509 / **SA** 13508

1000





	NA	SA
Base material	HI	PS
Surface material	PU-leather	
Material thickness	1,9 mm	2,03 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••••	
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options (from 20 m²) max. length max. width		3.000 mm 1.220 mm
Further thicknesses	-	-
Cuttings	1	✓
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	-

#### PROCESSING

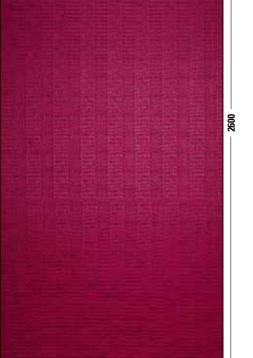
	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	-
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

#### SPECIAL COLORS

_		



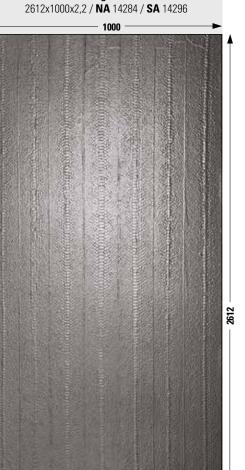


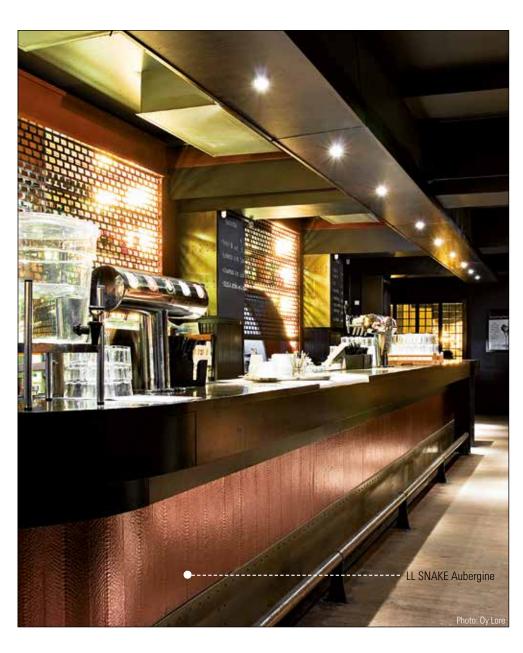


**LL SNAKE Platin** 2612x1000x2,2 / **NA** 14287 / **SA** 14299



**LL SNAKE Aubergine** 





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness	1,9 / 2,1 mm	2,15 / 2,36 mm
Max. relief height	2,2 mm	2,45 mm
Temperature stability	up to 60 °C up to 60 °C	
Wet room suitability	mat: ● metallic:	
Rolled packable	1	✓

#### EXTRA EQUIPMENT

	NA	SA
Format options	_	
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	LL SNAKE Bianco matt LL SNAKE Nero matt	1

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### **ACCESSORIES**

SIBUKLE	Spatula A2
Profile groups	2/3/5

#### SPECIAL COLORS (from 10 sheets)

Mocca matt, Azzurro matt, Creme

### LL PERSIAN

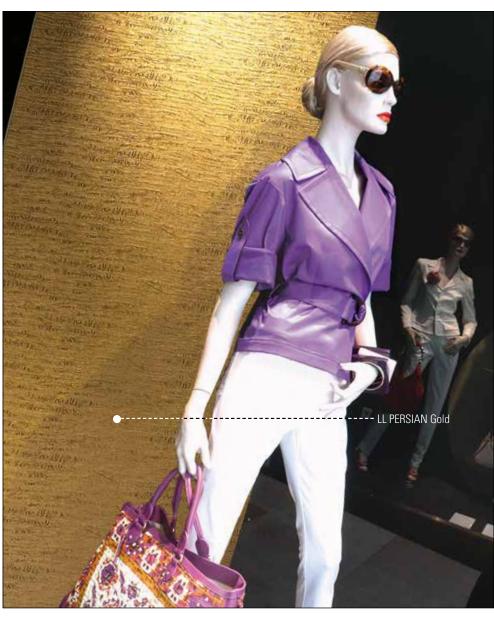


**LL PERSIAN Gold** 2600x1000x1,9 / **NA** 15656 / **SA** 15660



**LL PERSIAN Metallic** 2600x1000x1,9 / **NA** 15655 / **SA** 15659





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness	1,9 mm	2,03 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	•••	
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options (from 20 m²) max. length max. width		3.000 mm 1.220 mm
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	_	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	_
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A2
Profile groups	1/2/3/5

#### SPECIAL COLORS

_		

### LL ELEGANZA



**LL ELEGANZA Gold** 2600x1000x1,5 / **NA** 14293 / **SA** 14301



**LL ELEGANZA Silver** 2600x1000x1,5 / **NA** 14294 / **SA** 14302

1000





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness	1,5 mm	1,63 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••	•0
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options (from 20 m²)		
max. length	3.000 mm	
max. width Gold	1.270 mm	
max. width Silver	1.000 mm	1.000 mm
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	_

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	_
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

SPECIAL COLORS

\_



2600

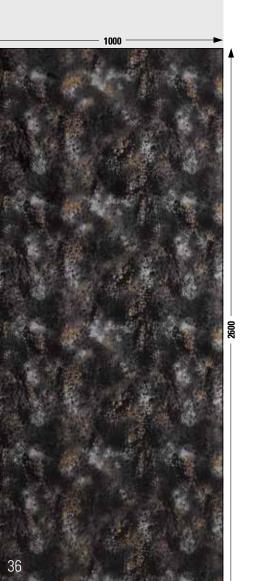




# LL REGGAE



**LL REGGAE** 2600x1000x1,2 / **NA** 14295 / **SA** 14303





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness	1,2 mm	1,33 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••	•0
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options (from 20 m²) max. length max. width	3.000 mm 1.270 mm	3.000 mm 1.220 mm
Further thicknesses	-	_
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	_
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

#### SPECIAL COLORS

\_



**LL PELO Marabu** 2600x1000x1,7 / **NA** 14309 / **SA** 14325

1000



#### PRODUCT CHARACTERISTICS PROCESSING

	NA	SA
Base material	HI	PS
Surface material	PI	ΕT
Material thickness	1,7 mm	1,83 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••	••
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options (from 20 m²) max. length max. width	3.000 mm 1.270 mm	3.000 mm 1.220 mm
Further thicknesses	-	-
Cutting	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-reatment	✓	_

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

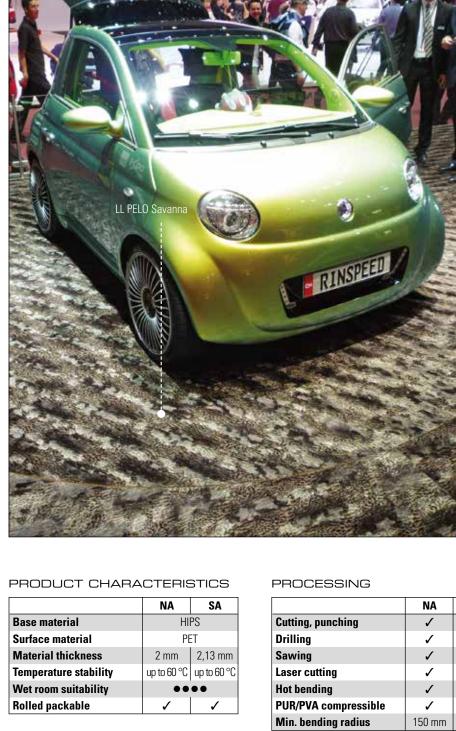
#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	1/2/3





LL PELO Savanna 2600x1000x2 / **NA** 14308 | **SA** 14324



#### EXTRA EQUIPMENT

	NA	SA
Format options (from 20 m²) max. length max. width	3.000 mm 1.270 mm	3.000 mm 1.220 mm
Further thicknesses	-	-
Cuttings	1	✓
Magnetic	from 3 sheets	-
PUR/PVA pre-treatment	✓	-

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	2/3



### LL STRUZZO



**LL STRUZZO White** 2612x1000x2,8 / **NA** 13396 / **SA** 13400



**LL STRUZZO Creme** 2612x1000x2,8 / **NA** 13397 / **SA** 13401



**LL STRUZZO Dark Brown** 2612x1000x2,8 / **NA** 13399 / **SA** 13403

1000





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HI	PS
Surface material	PU-leather	
Material thickness	2,1 mm	2,23 mm
Max. relief height	2,8 mm	2,93 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••	••
Rolled packable	1	1

#### EXTRA EQUIPMENT

2612

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	1	✓
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing	1	_
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A2
Profile groups	3/5

SPECIAL COLORS (from 10 sheets)
see LEATHER-LINE, page 16

# CR CRISTAL STELLA



CR CRISTAL STELLA Bianco matt/Silver 2600x1000x3,0 / SA 15685



CR CRISTAL STELLA Nero matt/Silver 2600x1000x3,0 / SA 15649



CR CRISTAL STELLA Azzurro matt/Silver 2600x1000x3,0 / SA 16416

1000



#### PRODUCT CHARACTERISTICS

	SA
Base material	HIPS
Surface material	PU-leather, crystal: PMMA
Material thickness	2,1 mm
Max. relief height	3,0 mm
Temperature stability	up to 60 °C
Wet room suitability	$\bullet \bullet \bullet \circ$
Rolled packable*	✓

#### EXTRA EQUIPMENT

2600

	SA	
Format options	-	
Further thicknesses	_	
Cuttings	1	
Magnetic	from 3 sheets	
PUR/PVA pre-treatment	_	

#### PROCESSING

	SA	
Cutting, punching	✓	
Drilling	1	
Sawing	-	
Laser cutting	✓	
Hot bending	-	
PUR/PVA compressible	_	
Min. bending radius	300 mm	

#### **ACCESSORIES**

SIBUKLE	Spatula A1
Profile groups	2/3/5

SPECIAL COLORS (from 10 sheets)

Mocca matt, Creme

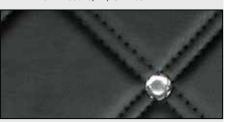
SA strongly adhesive

<sup>\*</sup> Design sheets to be rolled with the decor side outwardly. We recommend rolling not more than 3 sheets per carton (480x480 mm).

## CR CRISTAL ROMBO 85



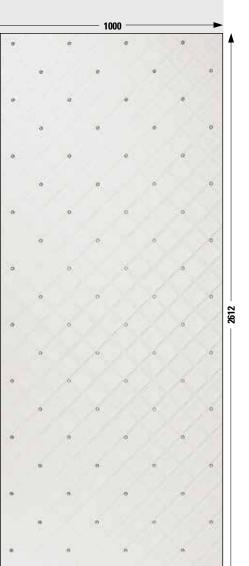
**CR CRISTAL ROMBO 85 Bianco matt/Silver** 2612x1000x5,24 / **SA** 15044



**CR CRISTAL ROMBO 85 Nero matt/Silver** 2612x1000x5,24 / **SA** 15034



**CR CRISTAL ROMBO 85 Azzurro matt/Silver** 2612x1000x5,24 / **SA** 16417





#### PRODUCT CHARACTERISTICS

	SA		
Base material	HIPS, PE-foam		
Surface material	PU-leather, crystal: PMMA		
Material thickness	4,04 mm		
Max. relief height	5,24 mm		
Temperature stability	up to 60 °C		
Wet room suitability	•••0		
Rolled packable*	✓		

#### EXTRA EQUIPMENT

	SA	
Format options	_	
Further thicknesses	_	
Cuttings	1	
Magnetic	from 3 sheets	
PUR/PVA pre-treatment	_	

#### PROCESSING

	SA	
Cutting, punching	1	
Drilling	1	
Laser cutting	<b>/</b>	
Hot bending	_	
PUR/PVA compressible	-	
Min. bending radius	300 mm	

#### ACCESSORIES

SIBUKLE	Spatula A2
Profile groups	4/5

SPECIAL COLORS (from 10 sheets)

Mocca matt, Creme, Argento

SA strongly adhesive

<sup>\*</sup> Design sheets to be rolled with the decor side outwardly. We recommend rolling not more than 3 sheets per carton (480x480 mm).

### LL ROMBO 85



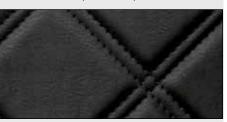
### **LL ROMBO 85 Bianco matt** 2612x1000x5 / **NA** 15026 / **SA** 15042



**LL ROMBO 85 Creme** 2612x1000x5 / **NA** 13852 / **SA** 13867



**LL ROMBO 85 Mocca matt** 2612x1000x5 / **NA** 15021 / **SA** 15037



**LL ROMBO 85 Nero matt** 2612x1000x5 / **NA** 15015 / **SA** 15030

1000

#### PRODUCT CHARACTERISITCS

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness	3,8 mm	4,04 mm
Max. relief height	5 mm	5,24 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••••	
Rolled packable*	1	✓

#### EXTRA EQUIPMENT

2612

	NA	SA
Format options	-	
Further thicknesses	_	
Cuttings	1	✓
Magnetic	_	_
PUR/PVA pre-reatment	-	_

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Laser cutting	1	1
Hot bending	_	_
PUR/PVA compressible	-	-
Min. bending radius	300 mm	300 mm

#### ACCESSORIES

SIBUKLE	Spatula A2
Profille groups	4/5

SPECIAL COLORS (from 10 sheets)

Azzurro matt, Argento

NA non-adhesive SA strongly adhesive

<sup>\*</sup> Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480x480 mm).

# II ROMRO 40 Rianco matt

**LL ROMBO 40 Bianco matt** 2612x1000x5 / **NA** 15025 / **SA** 15041



**LL ROMBO 40 Creme** 2612x1000x5 / **NA** 13848 / **SA** 13863



**LL ROMBO 40 Mocca matt** 2612x1000x5 / **NA** 15020 / **SA** 15036



**LL ROMBO 40 Nero matt** 2612x1000x5 / **NA** 15014 / **SA** 15029

1000

### LL ROMBO 40





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness	3,8 mm	4,04 mm
Max. relief height	5 mm	5,24 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••••	
Rolled packable*	1	1

#### EXTRA EQUIPMENT

2612

	NA	SA
Format options	_	
Further thicknesses	_	
Cuttings	1	1
Magnetic		
PUR/PVA pre-treatment	_	-

#### PROCESSING

	NA	SA
Cutting, punching	1	✓
Drilling	1	1
Laser cutting	1	1
Hot bending	_	_
PUR/PVA compressible	-	-
Min. bending radius	300 mm	300 mm

#### ACCESSORIES

SIBUKLE	Spatula A2
Profile groups	4/5

SPECIAL COLORS (from 10 sheets)

Azzurro matt, Argento

<sup>\*</sup> Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480x480 mm).

### LL ROMBO 12

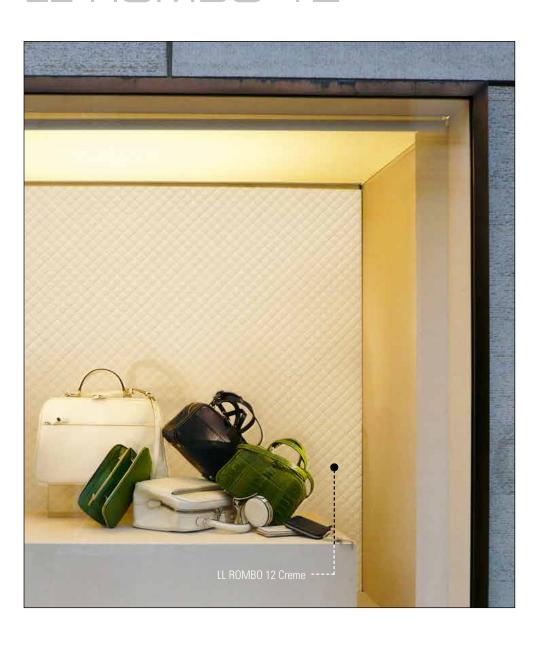


2612x1000x4 / **NA** 15653 / **SA** 15657



**LL ROMBO 12 Nero matt** 2612x1000x4 / **NA** 15654 / **SA** 15658

1000 -



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness	2,8 mm	3,04 mm
Max. relief height	4 mm	4,24 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••	••
Rolled packed*	1	✓

#### EXTRA EQUIPMENT

2612

	NA	SA
Format options	_	
Further thicknesses	_	
Cuttings	1	1
Magnetic		
PUR/PVA pre-treatment	_	_

#### PROCESSING

	NA	SA
Cutting, punching	<b>✓</b>	<b>✓</b>
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	_	_
PUR/PVA compressible	-	-
Min. bending radius	300 mm	300 mm

#### ACCESSORIES

SIBUKLE	Spatula A2		
Profile groups	4/5		

SPECIAL COLORS (from 10 sheets)

Mocca matt, Azzurro matt, Argento

<sup>\*</sup> Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480x480 mm).

# LL QUADRO

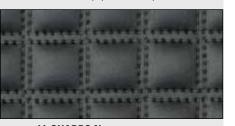




**LL QUADRO Creme** 2612x1000x4,8 / **NA** 14273 / **SA** 14277



**LL QUADRO Argento** 2612x1000x4,8 / **NA** 16421 / **SA** 16422



**LL QUADRO Nero matt**2612x1000x4,8 / **NA** 15017 / **SA** 15032

1000





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness	2,8 mm	3,04 mm
Max relief height	4,8 mm	5,04 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••••	
	QUADRO Argento: ●●●○	
Rolled packed*	1	1

#### EXTRA EQUIPMENT

2612

	NA	SA
Format options	_	
Further thicknesses	_	
Cuttings	1 1	
Magnetic	_	_
PUR/PVA-Processing	_	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Laser cutting	1	1
Hot bending	_	_
PUR/PVA compressible	-	-
Min. bending radius	300 mm	300 mm

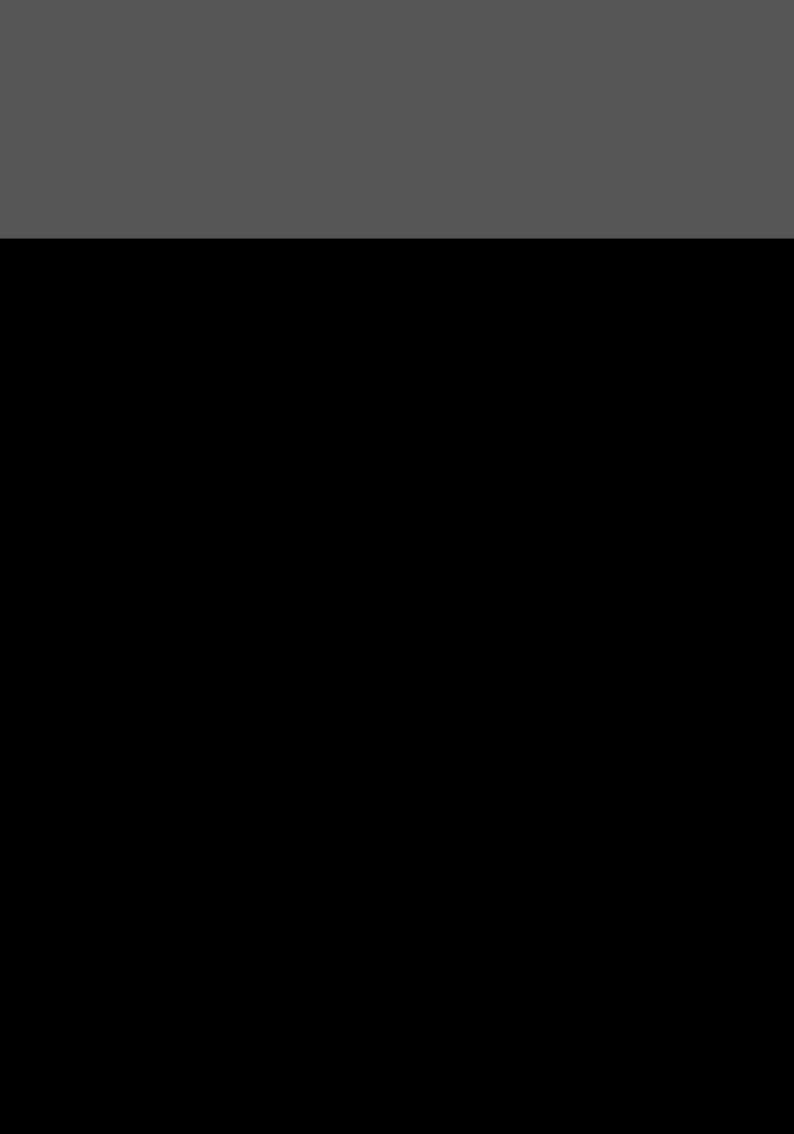
#### ACCESSORIES

SIBUKLE	Spatula A2
Profile groups	4/5

SPECIAL COLORS (from 10 sheets)

Mocca matt, Azzurro matt

<sup>\*</sup> Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480x480 mm).



# DECO-LINE

# ECO-LINE



#### **DM Silver**

2600x1000x1 / **NA** 10312 / **SA** 10324 2000x1000x1 / **NA** 10304 / **SA** 10322 2000x1000x2 / **NA** 12114 / **SA** 10323



#### **DM Silver H23**

2600x1000x1 / **NA** 11852 / **SA** 11660 2000x1000x1 / **NA** 11656 / **SA** 11755 2000x1000x2 / **NA** 12117 / **SA** 11853

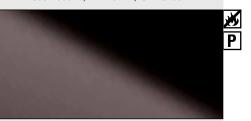


**DM Brass** 

2600x1000x1 / **NA** 10135 / **SA** 10139



2600x1000x1 / **NA** 10147 / **SA** 10150



**DM** Anthracite 2600x1000x1 / **NA** 10120 / **SA** 10125





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HI	PS
Surface material	PET	
Material thickness	1 / 2 mm	1,13 / 2,13 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••	•0
Abrasion resistance		000
	DM Silver H23:	•0000
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options (from 100 m²) max. length max. width	3.000 1.220	) mm ) mm *
Further thicknesses	✓	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	_

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	1	-
Thermoforming	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

#### SPECIAL COLORS



NA non-adhesive SA strongly adhesive A flame-retardant version of this item is also available. P easily printable



<sup>\*</sup> except DM Brass

## CO-LINE



#### DM Silver/white

2000x1000x1 / **NA** 10372 / **SA** 10381 2000x1000x2 / **NA** 12115 / **SA** 10382



**DM Champagne** 

2600x1000x1 / **NA** 12416 / **SA** 12430



DM Gold 30

2600x1000x1 / **NA** 10222 / **SA** 11504



#### **DM** Gold

2600x1000x1 / **NA** 10181 / **SA** 101872000x1000x1 / **NA** 10178 / **SA** 10186 2000x1000x2 / **NA** 12118 / **SA** 11502



**DM Bronze** 

2600x1000x1 / **NA** 10143 / **SA** 15275



**DM Fashion Grey** 

2600x1000x1 / **NA** 13808 / **SA** 13810



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness		1,13 / 2,13 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••	•0
Abrasion restistance	•••	000
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options (from 100 m²) max. length max. width		00 mm 00 mm
Further thicknesses	✓	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	1	_
Thermoforming	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### **ACCESSORIES**

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

# DECO-LINE



**DM Rose** 2600x1000x1 / **NA** 10271 / **SA** 12428



**DM Viola** 2600x1000x1 / **NA** 10406 / **SA** 12292



**DM Mint** 2600x1000x1 / **NA** 10258 / **SA** 10262



DM Iceblue 2600x1000x1 / **NA** 10204 / **SA** 10210



DM Skyblue 2600x1000x1 / **NA** 10217 / **SA** 10219



**DM Fashion Red** 2600x1000x1 / **NA** 10213 / **SA** 13807





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HI	PS
Surface material	PET	
Material thickness	1 mm	1,13 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••	•0
Abrasion resistance	•••	000
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options (from 100 m²) max. length max. width		00 mm 00 mm
Further thicknesses	✓	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	_

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	_
Thermoforming	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	1/2/3/5





**DM Galaxy Silver** 2600x1000x1 / **NA** 10169 / **SA** 10175





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness	1 mm	1,13 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••	•0
Abrasion resistance	•••	••0
Rolled packable	✓	✓

#### EXTRA EQUIPMENT

2600

	NA	SA
Format options (from 100 m²) max. length max. witdh	3.000 mm 1.000 mm	
Further thicknesses	1	
Cuttings	1	1
Magnetic	ab 3 Platten	_
PUR/PVA pre-treatment	1	-

#### PROCESSING

	210	0.4
	NA	SA
Cutting, punching	<b>✓</b>	1
Drilling	✓	1
Sawing, milling	✓	-
Laser cutting	✓	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	1/2/3/5



DM Silver AR12

2600x1000x1 / **NA** 15413 / **SA** 15421 2600x1000x2 / **NA** 15416 / **SA** -



**DM Silver AR23** 

2600x1000x1 / **NA** 14406 / **SA** 14408 2600x1000x2 / **NA** 15296 / **SA** -

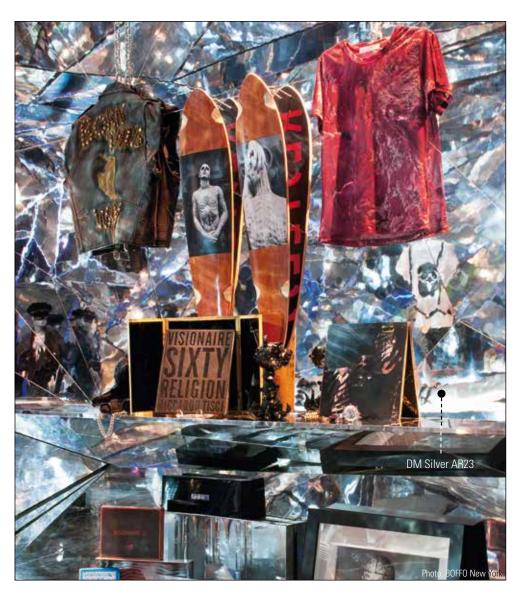


DM Gold AR

2600x1000x1 / **NA** 15411 / **SA** 15419



**DM Anthracite AR** 2600x1000x1 / **NA** 15412 / **SA** 15420



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness		1,13 / 2,13 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	•••	
Abrasion resistance	•••••	
Rolled packable	1	✓

#### EXTRA EQUIPMENT

	NA	SA
Format options (from 100 m²)		
max. length	3.000 mm	
max. width	1.000 mm	
Further thicknesses	1	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	_

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	_
Thermoforming	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

_			

# DECO-LINE SCRATCH RESISTANT



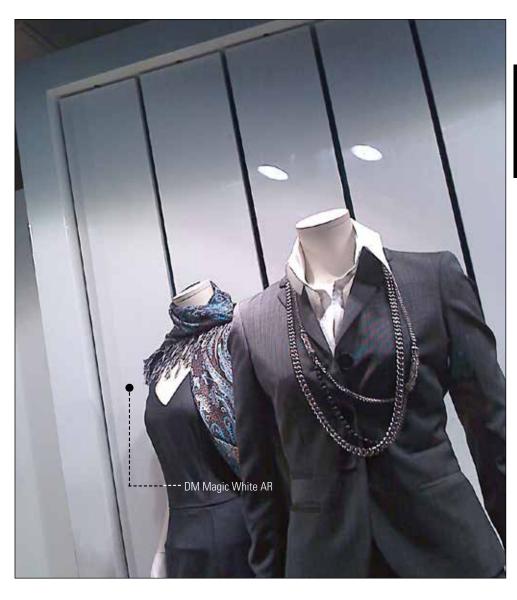
**DM Magic White AR** 2600x1000x1 / **NA** 15414 / **SA** 15422



2600x1000x1 / **NA** 16460 / **SA** 16461



**DM Magic Black AR** 2600x1000x1 / **NA** 15415 / **SA** 15423 2600x1000x2 / **NA** 15417 / **SA** -



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness		1,13 / 2,13 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••••	
Abrasion resistance	•••••	
Rolled packable	1	✓

#### EXTRA EQUIPMENT

	NA	SA
Format options (from 100 m²) max. length max. width	3.000 mm 1.000 mm	
Further thicknesses		/
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	ı

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	_
Thermoforming	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

on request	



DM HGS matt AR

2600x1000x1 / **NA** 15451 / **SA** 15452



2600x1000x1 / **NA** 15289 / **SA** 15297



**DM Brass brushed matt AR** 

2600x1000x1 / **NA** 15290 / **SA** 15298



**DM Gold brushed matt AR** 2600x1000x1 / **NA** 15291 / **SA** 15299

1000



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PET-varnish	
Material thickness	1 mm	1,13 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••	•0
Abrasion resistance	•••	•••
Rolled packable	✓	✓

#### EXTRA EQUIPMENT

	NA	SA
Format options (from 100 m²) max. length max. width	3.000 mm 1.000 mm	
Further thicknesses	✓	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	_

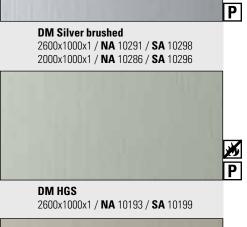
#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	1	_
Thermoforming	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

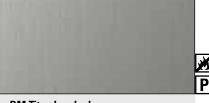
#### **ACCESSORIES**

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

_		



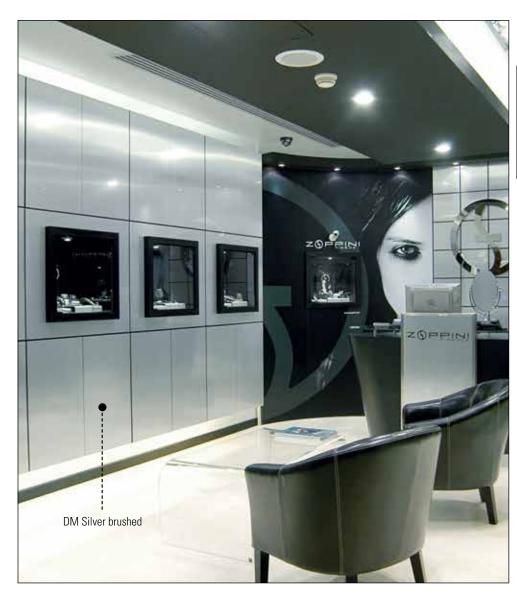




**DM** Titan brushed 2600x1000x1 / **NA** 12285 / **SA** 12431



**DM** Copper brushed 2600x1000x1 / **NA** 12418 / **SA** 12432 1000



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PET-varnish	
Material thickness	1 mm	1,13 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••	•0
Abrasion resistance	•••	•••
Rolled packable	1	✓

#### EXTRA EQUIPMENT

2600

	NA	SA
Format options (from 100 m²) max. length max. width	3.000 mm 1.000 mm	
Further thicknesses	/	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	-

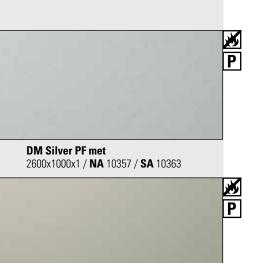
#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	-
Thermoforming	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	1/2/3/5





**DM Champagne PF met** 

2600x1000x1 / **NA** 12423 / **SA** 12439



**DM Titan PF met** 2600x1000x1 / **NA** 16425 / **SA** 16426



**DM Smoke PF met** 2600x1000x1 / **NA** 10385 / **SA** 10389



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HI	PS
Surface material	Print	
Material thickness	1 mm	1,13 mm
Temperature suitability	up to 60 °C	up to 60 °C
Wet room suitability	••••	
Abrasion resistance	•••••	
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options (from 100 m²) max. length max. width	3.000 mm 1.000 mm	
Further thicknesses	✓	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	_

on request DM Smoke and DM Silver are also available in format 2600x1220x1.

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	1	-
Thermoforming	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

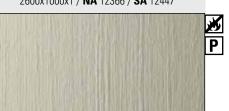
#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

SPECIAL COLORS (from 20 sheets)

Pearl White PF, Black PF, Blue PF, Orange PF





DM Champagne PF met touch 1 2600x1000x1 / **NA** 12427 / **SA** 12448

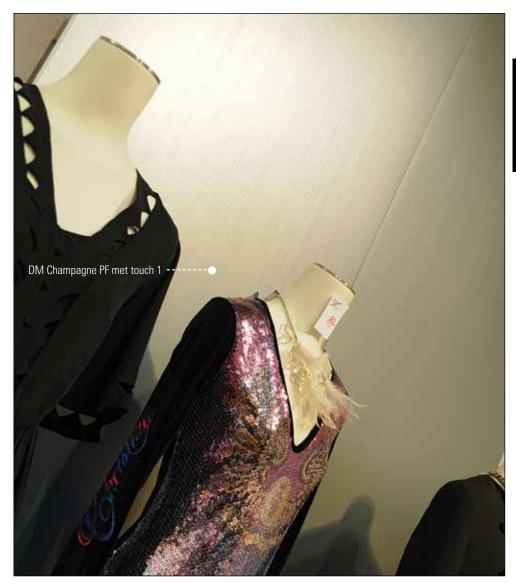


DM Titan PF met touch 1 2600x1000x1 / **NA** 15295 / **SA** 15303



DM Smoke PF met touch 1 2600x1000x1 / **NA** 12368 / **SA** 12449

1000



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness	1 mm	1,13 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••	••
Abrasion resistance	•••••	
Rolled packable	1	1

#### EXTRA EQUIPMENT

2600

	NA	SA
Format options	_	
Further thicknesses	1	
Cuttings	/ /	
Magnetic	from 3 sheets —	
PUR/PVA pre-treatment	1	-

#### **PROCESSING**

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### **ACCESSORIES**

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

SPECIAL COLORS (from 20 sheets)

Pearl White PF, Black PF, Blue PF, Orange PF

# MAKASSAR SCRATCH RESISTANT



DM Makassar touch 1 2600x1000x1 / **NA** 12425 / **SA** 12441





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness	1 mm	1,13 mm
Temperature stability	up to 60° C	up to 60° C
Wet room suitability	••••	
Abrasion resistance	•••	•••
Rolled packable	1	1

#### EXTRA EQUIPMENT

2600

S	NA	SA
Format options	_	
Further thicknesses	-	
Cuttings	/ /	
Magnetic	from 3 sheets —	
PUR/PVA pre-treatment	1	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	-
Min. bending radius	150mm	150mm

#### **ACCESSORIES**

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

on request
------------



DM Tobacco touch 1 2600x1000x1 / **NA** 12372 / **SA** 12444



1000

#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness	1 mm	1,13 mm
Temperature stability	up to 60° C	up to 60° C
Wet room suitability	••••	
Abrasion resistance	•••••	
Rolled packable	1	1

#### EXTRA EQUIPMENT

2600

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	posible	-

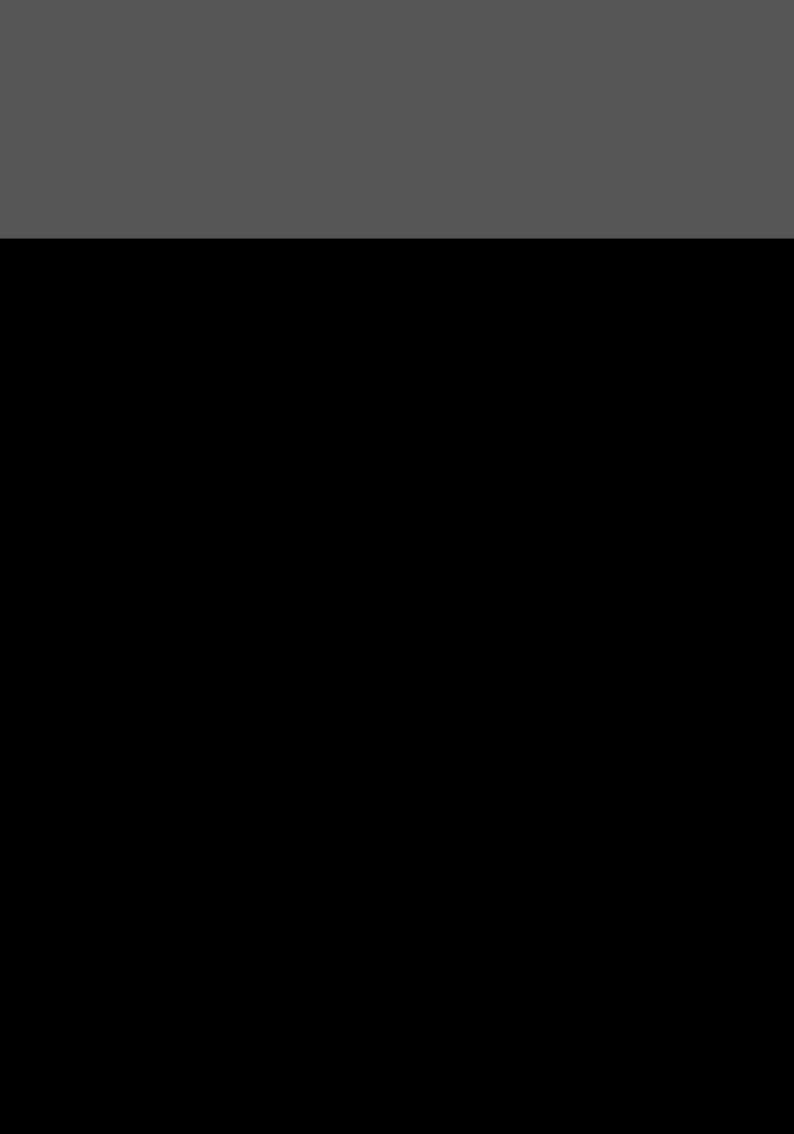
#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	-
Max. bending radius	150mm	150mm

#### **ACCESSORIES**

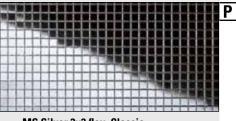
SIBUKLE	Spatula A1
Profile groups	1/2/3/5

on requ	est		

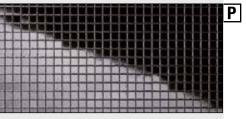


# MULTISTYLE

# MS 3x3 / 3x6



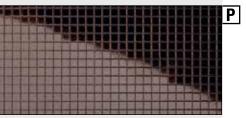
MS Silver 3x3 flex. Classic 980x980x1,2 / SA 10650



**MS Anthracite 3x3 flex. Classic** 980x980x1,2 / **SA** 13357



MS Gold 3x3 flex. Classic 980x980x1,2 / SA 10592



**MS Brown 3x3 flex. Classic** 980x980x1,2 / **SA** 14136



**MS Silver 3x6 flex. Classic** 980x980x1,2 / **SA** 10652



**MS Gold 3x6 flex. Classic** 980x980x1,2 / **SA** 10593



#### PRODUCT CHARACTERISTICS

	SA
Base material	HIPS
Surface material	PET
Material thickness	1,2 mm
Temperature stability	up to 50 °C
Wet room suitability	•••
Abrasion resistance	●●●○○○
Rolled packable	✓

#### EXTRA EQUIPMENT

	SA
	3A
Format options	_
Further thicknesses	_
Cuttings	✓
Magnetic	✓
PUR/PVA pre-treatment	_
Abrasion resistance	✓
	(see DECO-LINE AR, page 52 to 60)

#### PROCESSING

	SA	
Cutting, punching	✓	
Drilling	1	
Sawing, milling	-	
Laser cutting	1	
Hot bending	-	
PUR/PVA compressible	on request	

#### **ACCESSORIES**

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

SPECIAL COLORS (from 10 sheets)

further colors see DECO-LINE, page 48 to 60

### MS 5x5



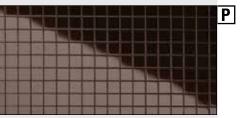
**MS Silver 5x5 flex. Classic** 980x980x1,2 / **SA** 10657



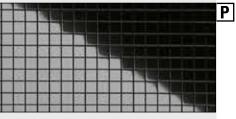
**MS Anthracite 5x5 flex. Classic** 980x980x1,2 / **SA** 10539



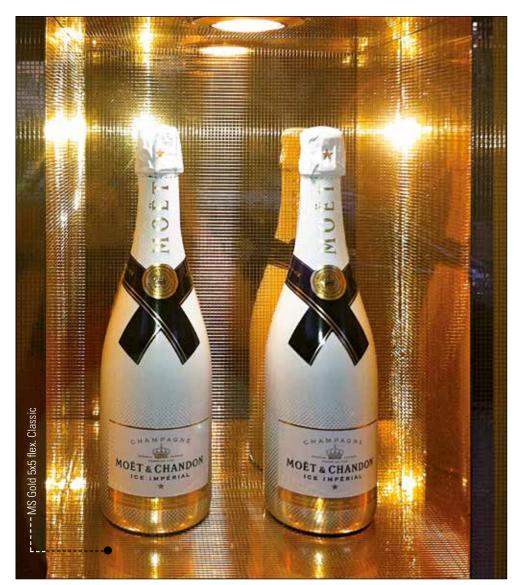
MS Gold 5x5 flex. Classic 980x980x1,2 / SA 10598



**MS Brown 5x5 flex. Classic** 980x980x1,2 / **SA** 16427



MS Fashion Grey 5x5 flex. Classic 980x980x1,2 / SA 13805



#### PRODUCT CHARCTERISTICS

	SA
Base material	HIPS
Surface material	PET
Material thickness	1,2 mm
Temperature stability	up to 50 °C
Wet room suitability	•••
Abrasion resistance	●●●○○○
Rolled packable	✓

#### EXTRA EQUIPMENT

	SA
Format options (from 5 sheets) max. length max. width	2.600 mm 1.000 mm
Further thicknesses	_
Cuttings	✓
Magnetic	✓
PUR/PVA pre-treatment	-
Abrasion resistance	✓
	(see DECO-LINE AR, page 52 to 60)

#### PROCESSING

	SA
Cutting, punshing	1
Drilling	1
Sawing, milling	_
Laser cutting	1
Hot bending	-
PUR/PVA compressible	on request

#### **ACCESSORIES**

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

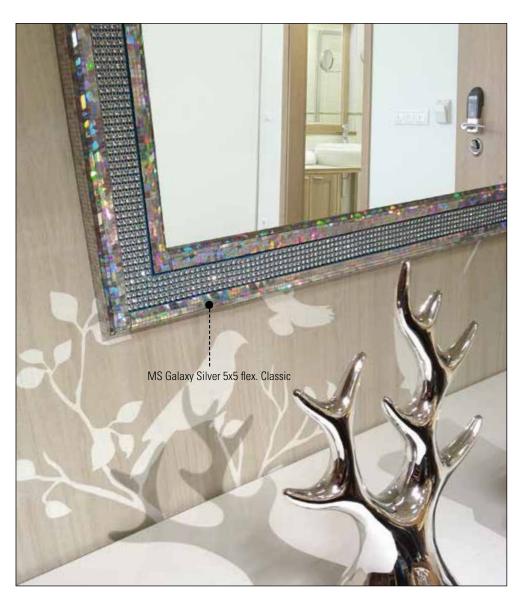
SPECIAL COLORS (from 10 sheets)

further colors see DECO-LINE, page 48 to 60

# MS 5x5



**MS Galaxy Silver 5x5 flex. Classic** 980x980x1,2 / **SA** 10575



#### PRODUCT CHARACTERISTICS

	SA
Base material	HIPS
Surface material	Print
Material thickness	1,2 mm
Temperature stability	up to 50 °C
Wet room suitability	•••
Abrasion resistance	••••
Rolled packable	✓

#### EXTRA EQUIPMENT

	SA
Format options (from 5 sheets) max. length max. width	2.600 mm 1.000 mm
Further thicknesses	_
Cuttings	✓
Magnetic	✓
PUR/PVA pre-treatment	-
Abrasion resistance	_

#### PROCESSING

	SA
Cutting, punching	1
Drilling	1
Sawing, milling	_
Laser cutting	1
Hot bending	_
PUR/PVA compressible	on request

#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

# SPECIAL VERSIONS (from 10 sheets)

also available in 3x3, 3x6, 10x10 and 20x20, other mosaic patterns on request

### MS 5x5



**MS Magic White 5x5 flex. Classic** 980x980x1,2 / **SA** 13476



**MS Magic Creme 5x5 flex. Classic** 980x980x1,2 / **SA** 16462



**MS Magic Red 5x5 flex. Classic** 980x980x1,2 / **SA** 13763



**MS Magic Black 5x5 flex. Classic** 980x980x1,2 / **SA** 13475



#### PRODUCT CHARACTERISTICS

	SA
Base material	HIPS
Surface material	PET
Material thickness	1,2 mm
Temperature stability	up to 50 °C
Wet room suitability	••••
Abrasion resistance	•••000
Rolled packable	✓

#### EXTRA EQUIPMENT

	SA
Format options (from 5 sheets) max. length max. width	2.600 mm 1.000 mm
Further thicknesses	_
Cuttings	✓
Magnetic	✓
PUR/PVA pre-treatment	-
Abrasionn resistance	✓
	(see DECO-LINE AR, page 53)

#### PROCESSING

	SA
Cutting, punching	✓
Drilling	1
Sawing, milling	-
Laser cutting	1
Hot bending	_
PUR/PVA compressible	on request

#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

### SPECIAL VERSIONS (from 10 sheets)

also available in 3x3, 3x6, 10x10 and 20x20, other mosaic patterns on request

# MS 10×10





**MS Brown 10x10 flex. Classic** 980x980x1,2 / **SA** 10552



P

**MS Iceblue 10x10 flex. Classic** 980x980x1,2 / **SA** 10603



#### PRODUCT CHARACTERISTICS

	SA
Base material	HIPS
Surface material	PET
Material thickness	1,2 mm
Temperature stability	up to 50 °C
Wet room suitability	•••
Abrasion resistance	MS HGS: ••••• Mirror: •••••
Rolled packable	/

#### EXTRA EQUIPMENT

	SA
Format options (from 5 sheets) max. length max. width	2.600 mm 1.000 mm
Further thicknesses	_
Cuttings	1
Magnetic	✓
PUR/PVA pre-treatment	-
Abrasion resistance	/
	(see DECO-LINE AR, page 52 to 60)

#### PROCESSING

	SA
Cutting, punching	✓
Drilling	/
Sawing, milling	-
Laser cutting	1
Hot bending	-
PUR/PVA compressible	on request

#### **ACCESSORIES**

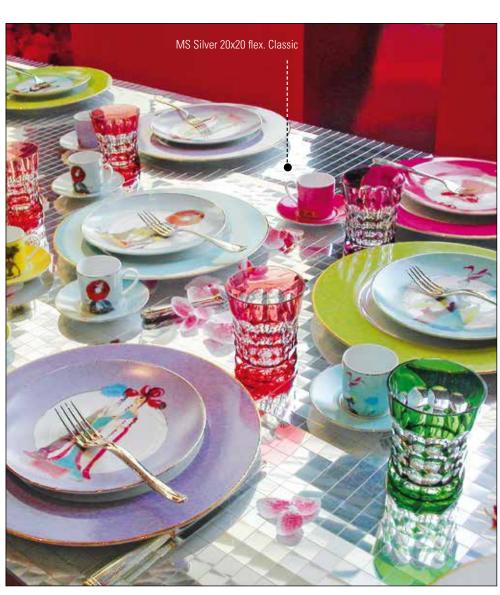
SIBUKLE	Spatula A1
Profile groups	1/2/3/5

#### SPECIAL COLORS (from 10 sheets)

# MS 20x20



**MS Gold 20x20 flex. Classic** 980x980x1,2 / **SA** 10582



#### PRODUCT CHARACTERISTICS

	SA
Base material	HIPS
Surface material	PET
Material thickness	1,2 mm
Temperature stability	up to 50 °C
Wet room suitability	•••
Abrasion resistance	●●●○○○
Rolled packable	✓

#### EXTRA EQUIPMENT

	SA
Format options max. length max. width	2.600 mm 1.000 mm
Further thicknesses	_
Cuttings	1
Magnetic	✓
PUR/PVA pre-treatment	-
Abrasion resistance	✓
	(see DECO-LINE AR, page 52 to 60)

#### PROCESSING

	SA
Cutting, punching	1
Drilling	1
Sawing, milling	-
Laser cutting	1
Hot bending	-
PUR/PVA compressible	on request

#### ACCESSORIES

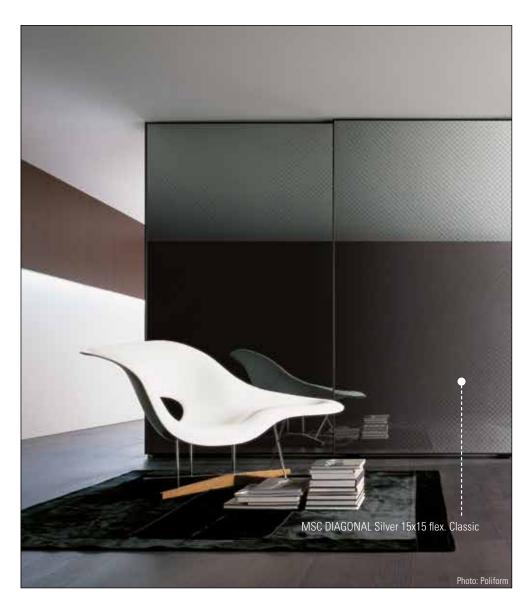
SIBUKLE	Spatula A1
Profile groups	1/2/3/5

#### SPECIAL COLORS (from 10 sheets)

# MSC DIAGONAL 15x15



**MSC DIAGONAL Silver 15x15 flex. Classic** 2600x1000x1,2 / **SA** 14282



1000

#### PRODUCT CHARACTERISTICS

	SA
Base material	HIPS
Surface material	PET
Material thickness	1,2 mm
Temperature stability	up to 50 °C
Wet room suitability	•••
Abrasion resistance	•••000
Rolled packable	✓

#### EXTRA EQUIPMENT

2600

	SA
Format options	✓
Further thicknesses	_
Cuttings	✓
Magnetic	✓
PUR/PVA pre-treatment	-
Abrasion resistance	✓
	(see DECO-LINE AR, page 52 to 60)

#### PROCESSING

	SA
Cutting, punching	✓
Drilling	1
Sawing, milling	-
Laser cutting	/
Hot bending	-
PUR/PVA compressible	on request

#### **ACCESSORIES**

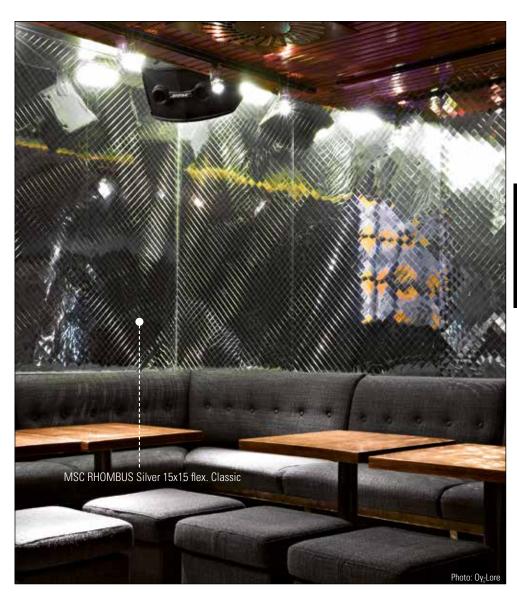
SIBUKLE	Spatula A1
Profile groups	1/2/3/5

#### SPECIAL COLORS (from 5 sheets)

### MSC RHOMBUS 15×15



**MSC RHOMBUS Silver 15x15 flex. Classic** 2600x1000x1,2 / **SA** 14280



1000

#### PRODUCT CHARACTERISTICS

	SA
Base material	HIPS
Surface material	PET
Material thickness	1,2 mm
Temperature stability	up to 50 °C
Wet room suitability	•••
Abrasion resistance	●●●○○○
Rolled packable	_

#### EXTRA EQUIPMENT

	SA
Format options	✓
Further thicknesses	_
Cuttings	✓
Magnetic	1
PUR/PVA pre-treatment	-
Abrasion resistance	1
	(see DECO-LINE AR, page 52 to 60)

#### PROCESSING

	SA
Cutting, punching	1
Drilling	1
Sawing, milling	_
Laser cutting	1
Hot bending	_
PUR/PVA compressible	on request

#### ACCESSORIES

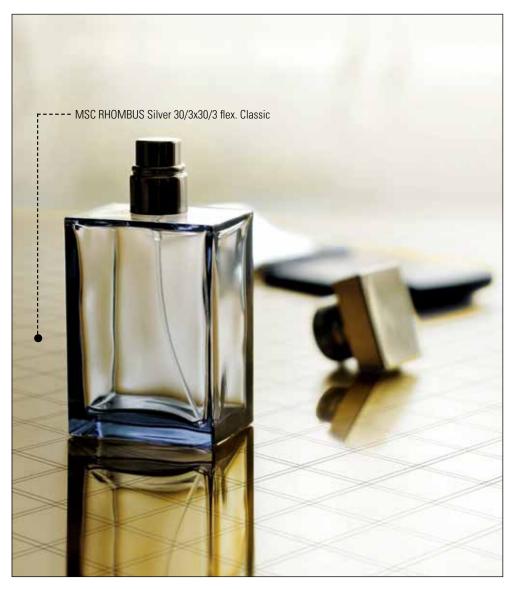
SIBUKLE	Spatula A1
Profile groups	1/2/3/5

#### SPECIAL COLORS (from 5 sheets)

# MSC RHOMBUS 30/3x30/3



MSC RHOMBUS Silver 30/3x30/3 flex. Classic 2600x1000x1,2 / SA 14281



1000

#### PRODUCT CHARACTERISTICS

	SA
Base material	HIPS
Surface material	PET
Material thickness	1,2 mm
Temperature stability	up to 50 °C
Wet room suitability	•••
Abrasion resistance	●●●○○○
Rolled packable	-

#### EXTRA EQUIPMENT

2600

	SA
Format options	✓
Further thicknesses	-
Cuttings	✓
Magnetic	✓
PUR/PVA pre-treatment	-
Abrasion resistance	✓
	(see DECO-LINE AR, page 52 to 60)

#### PROCESSING

	SA
Cutting, punching	1
Drilling	1
Sawing, milling	_
Laser cutting	1
Hot bending	_
PUR/PVA compressible	on request

#### **ACCESSORIES**

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

#### SPECIAL COLORS (from 5 sheets)

MULTISTYLE

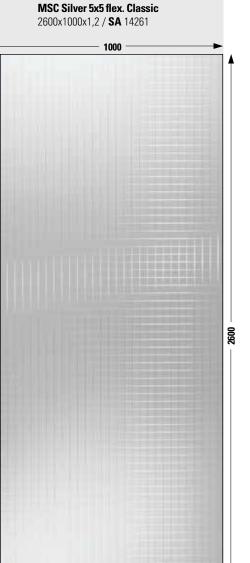
# MSC 30x30/10x10/5x5



P

MSC Silver 10x10 flex. Classic 2600x1000x1,2 / SA 14239







#### PRODUCT CHARACTERISTICS

	SA
Base material	HIPS
Surface material	PET
Material thickness	1,2 mm
Temperature stability	up to 50 °C
Wet room suitability	•••
Abrasion resistance	•••000
Rolled packable	✓

#### EXTRA EQUIPMENT

	SA
Format options	✓
Further thicknesses	-
Cuttings	✓
Magnetic	✓
PUR/PVA pre-treatment	-
Abrasion resistance	1
	(see DECO-LINE AR, page 52 to 60)

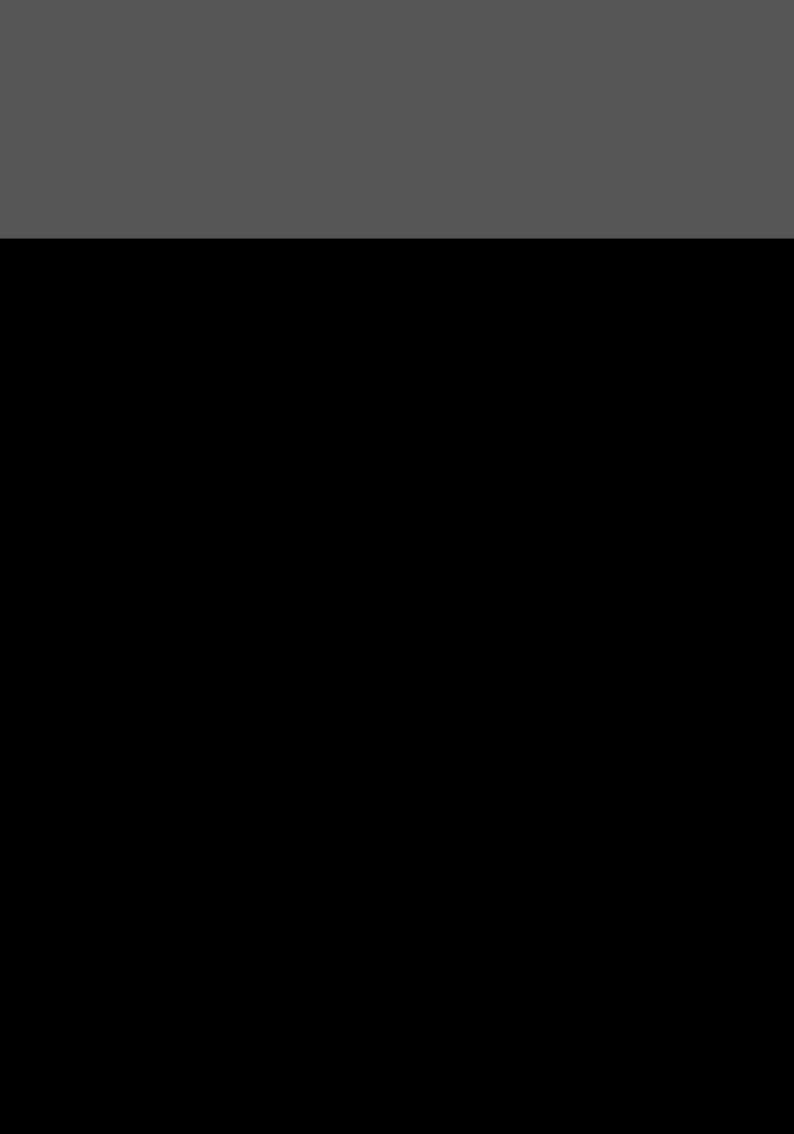
#### PROCESSING

	SA
Cutting, punching	1
Drilling	1
Sawing, milling	-
Laser cutting	1
Hot bending	-
PUR/PVA compressible	on request

#### ACCESSORIES

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

#### SPECIAL COLORS (from 5 sheets)



# ACRYLIC-LINE

# **AC MOTION ONE White**

2600x1000x1,1 / **NA** 15933 / **SA** 15953 2690x1220x1,1 / **NA** 15937 / **SA** 15945



#### **AC MOTION ONE Creme**

2600x1000x1,1 / **NA** 15934 / **SA** 15954 2690x1220x1,1 / **NA** 15938 / **SA** 15946



AC MOTION ONE Red

2600x1000x1,2 / **NA** 15935 / **SA** 159552690x1220x1,2 / **NA** 15939 / **SA** 15947



**AC MOTION ONE Black** 

 $2600x1000x1,2 \, / \, \textbf{NA} \, 15936 \, / \, \textbf{SA} \, 15956$ 2690x1220x1,2 / **NA** 15940 / **SA** 15948







#### PRODUCT CHARACTERISTICS

	NA	SA	
Base material	Al	ABS	
Surface material	PM	PMMA	
Material thickness	0,7 / 0,8 mm	0,83 / 0,93 mm	
Max. relief height	1,1 / 1,2 mm	1,23 / 1,33 mm	
Temperature stability	up to 60 °C	up to 60 °C	
Wet room suitability	••	••	
Abrasion resistance	•••	$\bullet \bullet \circ$	
Rolled packable	1	1	

#### EXTRA EQUIPMENT

	NA	SA
Format options	_	
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### **ACCESSORIES**

SIBUKLE	Spatula A2
Profile groups	1/2/3/5
Polishing Kit	available
Same color edges	available

#### SPECIAL COLORS

on request	



2600x1000x1,1 / **NA** 15755 / **SA** 15764 2690x1220x1,1 / **NA** 15941 / **SA** 15949



#### **AC MOTION TWO Creme**

2600x1000x1,1 / **NA** 15784 / **SA** 15786 2690x1220x1,1 / **NA** 15942 / **SA** 15950



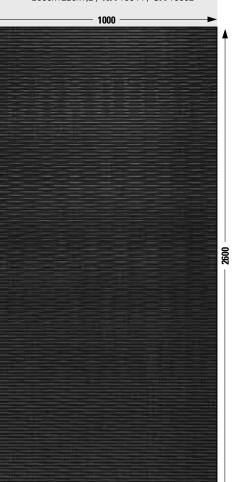
#### AC MOTION TWO Red

2600x1000x1,2 / **NA** 15756 / **SA** 157652690x1220x1,2 / **NA** 15943 / **SA** 15951



#### **AC MOTION TWO Black**

2600x1000x1,2 / **NA** 15754 / **SA** 15763 2690x1220x1,2 / **NA** 15944 / **SA** 15952







#### PRODUCT CHARACTERISTICS

	NA	SA	
Base material	Al	ABS	
Surface material	PMMA		
Material thickness	0,7 / 0,8 mm	0,83 / 0,93 mm	
Max. relief height	1,1 / 1,2 mm	1,23 / 1,33 mm	
Temperature stability	up to 60 °C	up to 60 °C	
Wet room suitability	••	••	
Abrasion resistance	•••••		
Rolled packable	1	1	

#### EXTRA EQUIPMENT

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	/	✓
Magnetic	from 3 sheets	-
PUR/PVA pre-treatment	1	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### **ACCESSORIES**

SIBUKLE	Spatula A2
Profile groups	1/2/3/5
Polishing Kit	available
Same color edges	available

#### SPECIAL COLORS

## AC TOUCH

# SCRATCH RESISTANT

#### **AC TOUCH White**

2600x1000x0,9 / **NA** 15761 / **SA** 15770 2690x1220x0,9 / **NA** 15925 / **SA** 15926

#### **AC TOUCH Creme**

2600x1000x0,9 / **NA** 15783 / **SA** 15785 2690x1220x0,9 / **NA** 15927 / **SA** 15930



AC TOUCH Red

2600x1000x1 / **NA** 15762 / **SA** 15771 2690x1220x1 / **NA** 15928 / **SA** 15931



AC TOUCH Black

2600x1000x1 / **NA** 15760 / **SA** 15769 2690x1220x1 / **NA** 15929 / **SA** 15932

**- 1000** -



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	ABS	
Surface material	PMMA	
Material thickness	0,7 / 0,8 mm	0,83 / 0,93 mm
Max. relief height	0,9 / 1 mm	1,03 / 1,13 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••••	
Abrasion resistance	•••	••0
Rolled packable	1	1

#### EXTRA EQUIPMENT

200

	NA	SA
Format options	-	
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	_

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

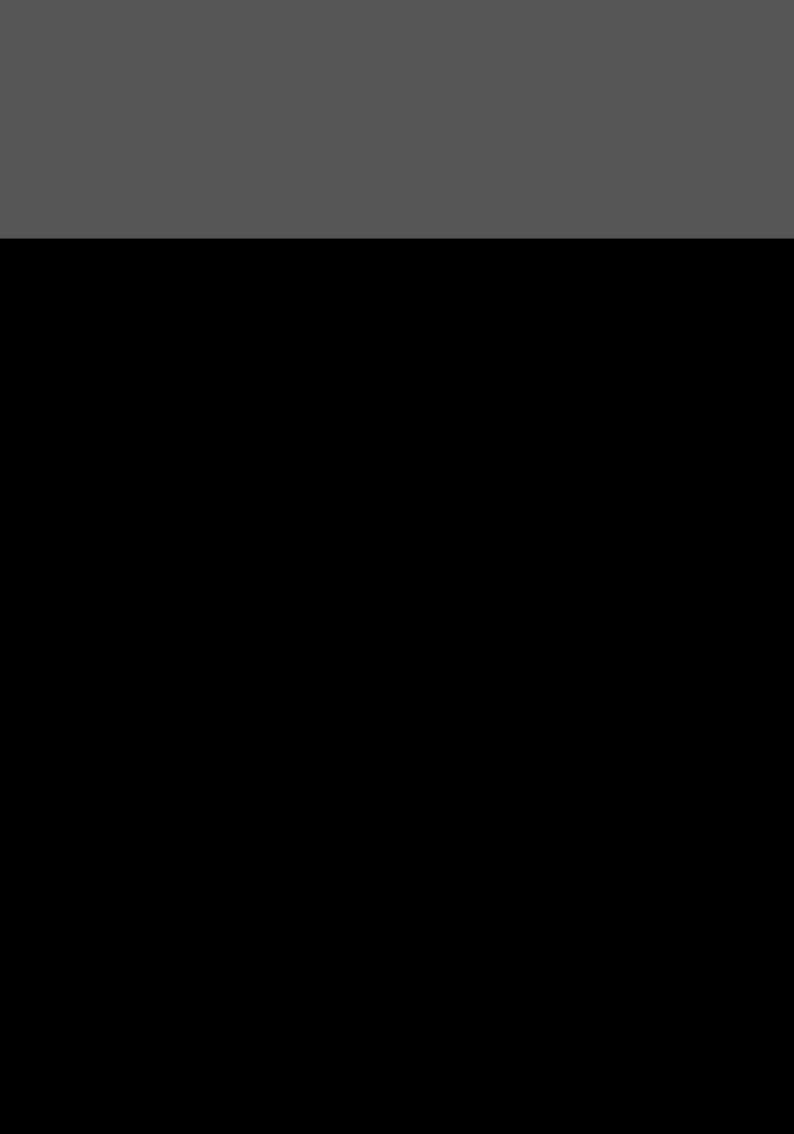
#### **ACCESSORIES**

SIBUKLE	Spatula A2
Profile groups	1/2/3/5
Polishing Kit	available
Same color edges	available

#### SPECIAL COLORS







# STRUCTURE-LINE



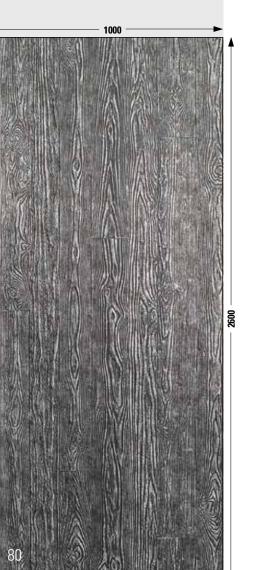
SL DAKOTA Metal 2612x1000x2 / **NA** 14789 / **SA** 14808



SL DAKOTA Smoke 2612x1000x2 / **NA** 14787 / **SA** 14806



**SL DAKOTA Copper** 2612x1000x2 / **NA** 14788 / **SA** 14807







#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness	1 mm	1,25 mm
Max. relief height	2 mm	2,25 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••	• 0
Abrasion resistance	•••	••0
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	_

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### **ACCESSORIES**

SIBUKLE	Spatula A2
Profile groups	2/3/5

#### SPECIAL COLORS

# SL URBAN



2612x1000x2,2 / **NA** 16428 / **SA** 16429



**SL URBAN Grey** 2612x1000x2,2 / **NA** 14783 / **SA** 14802



**SL URBAN Titan** 2612x1000x2,2 / **NA** 14784 / **SA** 14803





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HI	PS
Surface material	Print	
Material thickness	1 mm	1,25 mm
Max. relief height	2,2 mm	2,45 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••	• 0
Abrasion resistance	•••	•••
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	/	1
Magnetic	from 3 sheets	-
PUR/PVA pre-treatment	/	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A2
Profile groups	2/3/5

#### SPECIAL COLORS

on request

81

# SL LAVA



**SL LAVA Copper** 2612x1000x2,1 / **NA** 14786 / **SA** 14805



**SL LAVA Grey** 2612x1000x2,1 / **NA** 14785 / **SA** 14804





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness	1 mm	1,25 mm
Max. relief height	2,1 mm	2,35 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	•••	
Abrasion resistance	••••	
Rolled packable	1	1

#### EXTRA EQUIPMENT

2612

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	_

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Max. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A2
Profile groups	2/3/5

#### SPECIAL COLORS

# SL IMPERIAL

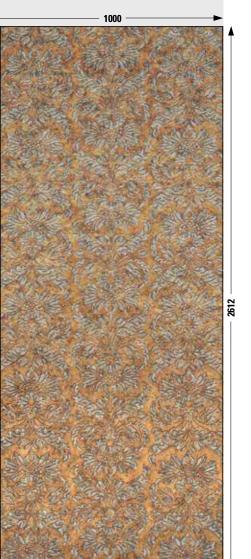


**SL IMPERIAL Vintage Copper** 2612x1000x2,6 / **NA** 14782 / **SA** 14801



SL IMPERIAL Vintage Black 2612x1000x2,6 / **NA** 14781 / **SA** 14800





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HII	PS
Surface material	Pri	nt
Material thickness	1 mm	1,13 mm
Max. relief height	2,6 mm	2,73 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	•••	
Abrasion resistance	••••	
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options	_	
Further thicknesses	_	-
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	-	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	-	-
PUR/PVA compressible	1	_
Max. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A2		
Profile group	3		

#### SPECIAL COLORS

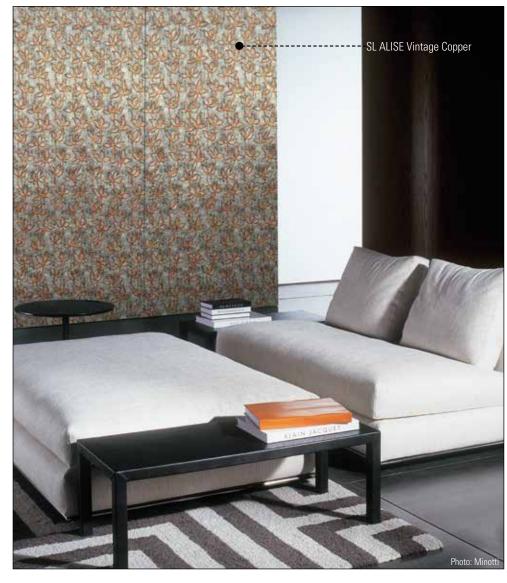
# BL ALISE



**SL ALISE Vintage Copper** 2612x1000x2,9 / **NA** 14780 / **SA** 14799



SL ALISE Vintage Black 2612x1000x2,9 / **NA** 14779 / **SA** 14798





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness	1 mm	1,13 mm
Max. relief height	2,9 mm	3.03 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	••	• 0
Abrasion resistance	•••	••0
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	_	_

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	-	-
PUR/PVA compressible	1	_
Max. bending radius	150 mm	150 mm

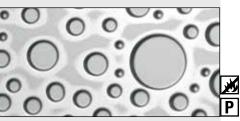
#### ACCESSORIES

SIBUKLE	Spatula A2		
Profile group	3		

#### SPECIAL COLORS



SL BUBBLE Zebrano graphite/Silver 2612x1000x2 / **NA** 16441 / **SA** 16442

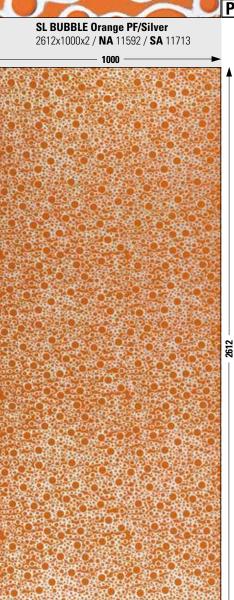


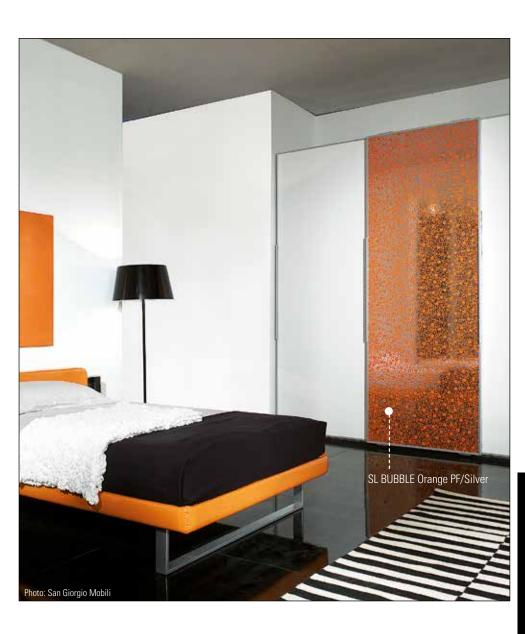
SL BUBBLE Silver PF met/Silver 2612x1000x2 / **NA** 11590 / **SA** 11652



SL BUBBLE Blue PF/Silver 2612x1000x2 / **NA** 11591 / **SA** 11712







#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HI	PS
Surface material	Pr	int
Material thickness	1 mm	1,13 mm
Max. relief height	2 mm	2,13 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	•••	
Abrasion resistance	●●●○○○	
Rolled packable	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA-Vorbehandlung	1	-

#### **PROCESSING**

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Max. bending radius	150 mm	150 mm

#### **ACCESSORIES**

SIBUKLE	Spatula A2
Profile groups	2/3/5

#### SPECIAL COLORS



**SL MOTION ONE Silver AR23** 2612x1000x1,5 / **NA** 16085 / **SA** 16086



**SL MOTION ONE Anthracite AR**  $2612x1000x1,5 \, / \, \, \textbf{NA} \, \, 16479 \, / \, \, \textbf{SA} \, \, 16480$ 



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PET-varnish	
Material thickness	1 mm	1,13 mm
Max. relief height	1,5 mm	1,63 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	•••	
Abrasion resistance	•••••	
Rolled packable	✓	✓

#### EXTRA EQUIPMENT

2612

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	-

#### PROCESSING

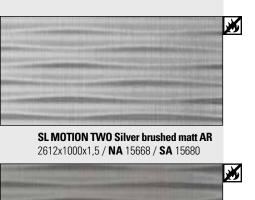
	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### **ACCESSORIES**

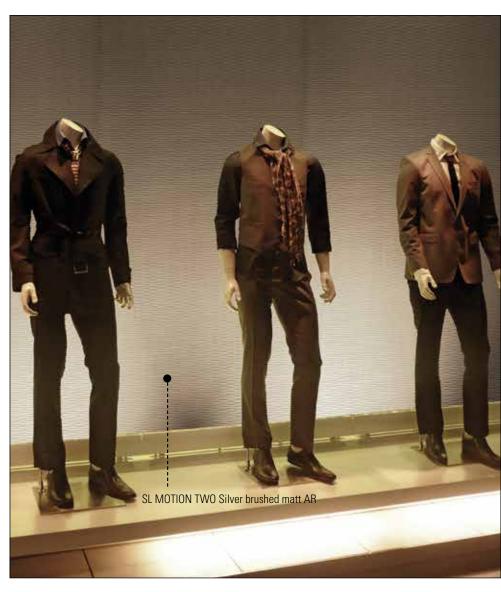
SIBUKLE	Spatula A2
Profile groups	1/2/3/5

#### SPECIAL COLORS





SL MOTION TWO Grey brushed matt AR 2612x1000x1,5 / **NA** 15669 / **SA** 15681



1000

#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	PET-varnish	
Material thickness	1 mm	1,13 mm
Max. relief height	1,5 mm	1,63 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	•••0	
Abrasion resistance	•••••	
Rolled packable	1	✓

#### EXTRA EQUIPMENT

2612

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	<b>✓</b>	✓
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	-

#### PROCESSING

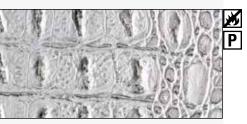
	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### **ACCESSORIES**

SIBUKLE	Spatula A2
Profile groups	1/2/3/5

#### SPECIAL COLORS

Brass brushed matt AR, Gold brushed matt AR



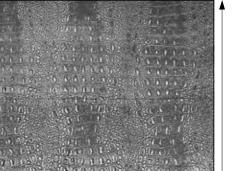
SL CROCO Silver PF met/Silver 2612x1000x2,6 / **NA** 13410 / **SA** 13520



SL CROCO Smoke PF met/Silver 2612x1000x2,6 / **NA** 13411 / **SA** 13521







1000

#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness	1 mm	1,25 mm
Max. relief height	2,6 mm	2,85 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	•••0	
Abrasion resistance	•••	•00
Rolled packable	✓	1

#### EXTRA EQUIPMENT

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	_
	except Smoke PF met	

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### **ACCESSORIES**

SIBUKLE	Spatula A2
Profile groups	3/5

#### SPECIAL COLORS

on request

2612

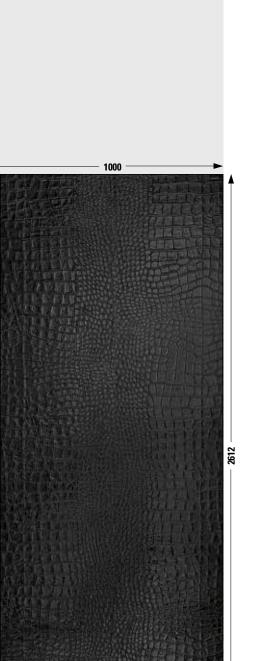
# SL CROCONOVA



**SL CROCONOVA Magic White** 2612x1000x1,3 / **NA** 16430 / **SA** 16431



SL CROCONOVA Magic Black 2612x1000x1,3 / **NA** 13811 / **SA** 13826





#### PRODUCT CHARACTERISTICS

	NA	SA	
Base material	HIPS		
Surface material	PET		
Material thickness	1 mm	1,13 mm	
Max. relief height	1,3 mm	1,43 mm	
Temperature stability	up to 60 °C	up to 60 °C	
Wet room suitability	••••		
Abrasion resistance	●●●○○○		
Rolled packable	1	✓	

#### EXTRA EQUIPMENT

	NA	SA	
Format options	-	-	
Further thicknesses	-		
Cuttings	/	✓	
Magnetic	from 3 sheets	_	
PUR/PVA pre-treatment	1	-	

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A2
Profile groups	1/2/3/5

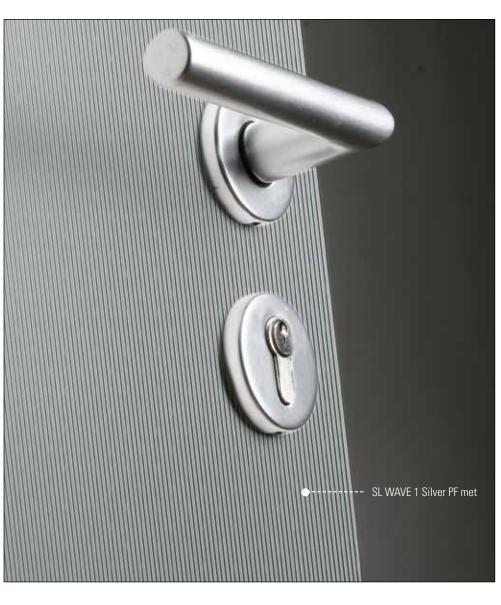
#### SPECIAL COLORS

_			



**SL WAVE 1 Silver PF met** 2612x1000x1,2 / **NA** 11319 / **SA** 11322





#### PRODUCT CHARACTERISTICS

	NA	SA	
Base material	HIPS		
Surface material	PET / PET-varnish / Print		
Material thickness	1 mm	1,13 mm	
Max. relief height	1,2 mm	1,33 mm	
Temperature stability	up to 60 °C	up to 60 °C	
Wet room suitability	Silver/Silver brushed: ●●● ○ Silver PF met: ●●●		
Abrasion resistance	Silver: ●●●○○○ Silver brushed/PF met: ●●●●●		
Rolled packable	1	1	

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### EXTRA EQUIPMENT

2612

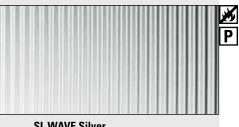
	NA	SA	
Format options	-		
Further thicknesses	_		
Cuttings	1	1	
Magnetic	from 3 sheets	_	
PUR/PVA pre-treatment	1	_	

#### ACCESSORIES

Spatula A2
1/2/3/5

SPECIAL COLORS (from 20 sheets) on request





**SL WAVE Silver** 2612x1000x1,6 / **NA** 11350 / **SA** 11360



**SL WAVE Silver brushed matt AR** 2612x1000x1,6 / **NA** 16435 / **SA** 16436



**SL WAVE Silver PF met** 2612x1000x1,6 / **NA** 11352 / **SA** 11355





#### PRODUCT CHARACTERISTICS

	NA	SA	
Base material	HIPS		
Surface material	PET / PET-varnish / Print		
Material thickness	1 mm	1,13 mm	
Max. relief height	1,6 mm	1,73 mm	
Temperature stability	up to 60 °C	up to 60 °C	
Wet room suitability	Silver/Silver brushed: ••• O Silver PF met: •••		
Abrasion resistance	Silver: ●●●○○○ Silver brushed/PF met: ●●●●●		
Rolled packable	1	✓	

#### EXTRA EQUIPMENT

2612

	NA	SA	
Format options	-		
Further thicknesses	_		
Cuttings	1	1	
Magnetic	from 3 sheets	_	
PUR/PVA pre-treatment	1	-	

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### **ACCESSORIES**

SIBUKLE	Spatula A2
Profile groups	1/2/3/5

SPECIAL COLORS (from 20 sheets)

available in further colors and bicolor on request



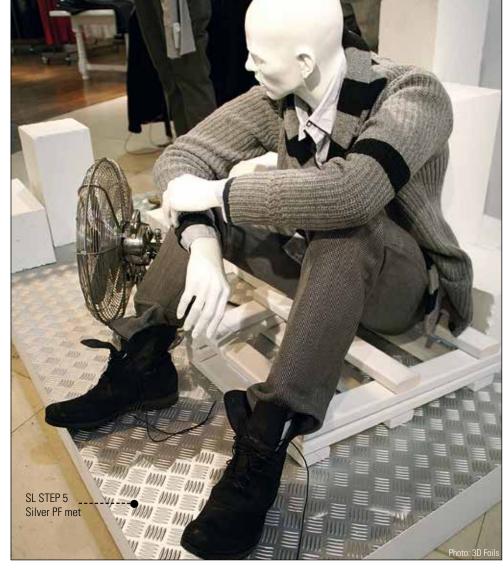
SL STEP 5 Silver brushed matt AR 2612x1000x2,3 / **NA** 16437 / **SA** 16438



**SL STEP 5 HGS** 2612x1000x2,3 / **NA** 11302 / **SA** 11303



SL STEP 5 Silver PF met 2612x1000x2,3 / **NA** 11307 / **SA** 11308





	NA	SA
Base material	HIPS	
Surface material	PET-varnish / PET-varnish / Print	
Material thickness	1 mm	1,13 mm
Max. relief height	2,3 mm	2,43 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	Silver brushed/HGS: ●●● ○ Silver PF met: ●●●	
Abrasion resistance	•••••	
Rolled packable	✓	✓

#### EXTRA EQUIPMENT

2612

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	1	✓
Magnetic	from 3 sheets	-
PUR/PVA pre-treatment	✓	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	_	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	Spatula A2
Profile groups	2/3/5

#### SPECIAL COLORS



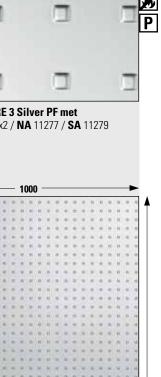
**SL SQUARE 3 Silver brushed** 2612x1000x1,7 / **NA** 16439 / **SA** 16440

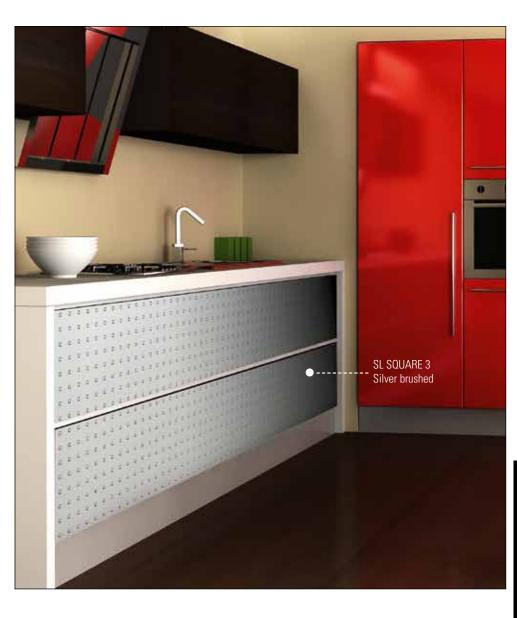


**SL SQUARE 3 HGS** 2612x1000x1,7 / **NA** 11272 / **SA** 11273



SL SQUARE 3 Silver PF met 2612x1000x2 / **NA** 11277 / **SA** 11279





#### PRODUCT CHARACTERISTICS

	NA	SA	
Base material	HI	PS	
Surface material	PET-varnish / PE	PET-varnish / PET-varnish / Print	
Material thickness	1 mm	1,13 mm	
Max. relief height	1,7 / 2 mm	1,83 / 2,13 mm	
Temperature stability	up to 60 °C	up to 60 °C	
Wet room suitability	Silver brushed/HGS: ••• O Silver PF met: •••		
Abrasion resistance	•••••		
Rolled packable	1	1	

#### EXTRA EQUIPMENT

2612

	NA	SA
Format options	_	
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	1	-

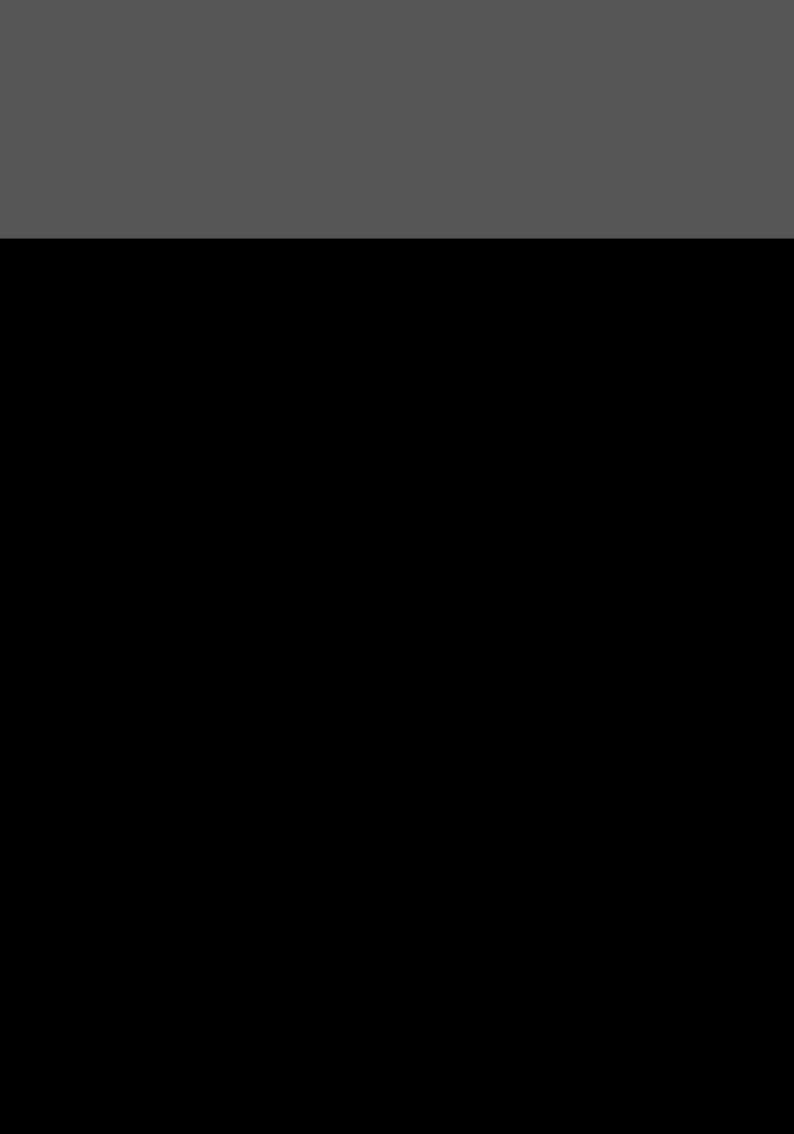
#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	1	_
Min. bending radius	150 mm	150 mm

#### **ACCESSORIES**

SIBUKLE	Spatula A2
Profile groups	1/2/3/5

#### SPECIAL COLORS



# PUNCH-LINE / 3D

# L 3D ROSES



PL 3D ROSES Pearl White PF/Gold 2600x1000x1,3 / **NA** 16443 / **SA** 16444



PL 3D ROSES Champagne PF met/Gold 2600x1000x1,3 / **NA** 13918 / **SA** 13920



PL 3D ROSES Silver PF met/Silver 2600x1000x1,3 / **NA** 13917 / **SA** 13919





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	APET, HIPS	
Surface material	Print	
Material thickness	1,3 mm	1,43 mm
Temperature stability	bis 50 °C	bis 50 °C
Wet room suitaility	•••	
Abrasion resistance	•••••	
Rolled packable (up to 40 °C)	1	1

#### EXTRA EQUIPMENT

	NA	SA
Format options	-	-
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	_	_

#### **PROCESSING**

	NA	SA
Cutting, punching	✓	1
Drilling	✓	1
Sawing, milling	1	-
Laser cutting	✓	1
Hot bending	_	-
PUR/PVA compressible	_	_
Min. bending radius (up to 40 °C)	300 mm	300 mm

#### **ACCESSORIES**

SIBUKLE	-
Profile groups	1/2/3/5

#### SPECIAL COLORS

# PL 3D Q 10-40-40 Silver PF met/Silver 2600x1000x1,3 / NA 10052 / SA 10053



**PL 3D Q 10-40-40 Silver brushed/Silver** 2600x1000x1,3 / **NA** 12012 / **SA** 12026



**PL 3D Q 10-40-40 Silver PF met/Blue** 2600x1000x1,3 / **NA** 10051 / **SA** 10050



PL 3D Q 10-40-40 Smoke PF met touch 1/Silver matt 2600x1000x1,3 / NA 12519 / SA 12557 1000

# PL 3D Q 10-40-40



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	APET, HIPS	
Surface material	Print / PET-varnish / Print / Print	
Material thickness	1,3 mm	1,43 mm
Temperature stability	bis 50 °C	bis 50 °C
Wet room suitability	•••	
Abrasion resistance	•••••	
Rolled packable (up to 40 °C)	1	1

#### EXTRA EQUIPMENT

2600

	NA	SA
Format options	on request	
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	_	_

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	_	_
Min. bending radius (up to 40 °C)	300 mm	300 mm

#### ACCESSORIES

SIBUKLE	-
Profile groups	1/2/3/5

#### SPECIAL COLORS (from 20 sheets)

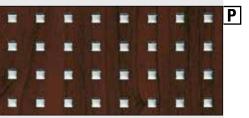
sheet available in all DECO-LINE colors, page 48 to 60, 3D-foil available in Silver, Gold, Blue, Orange, Silver matt leather surfaces on request

#### пР П F 13 П

PL 3D Q 5-15-15 Silver PF met/Silver 2600x1000x1,3 / NA 12506 / SA 12551



PL 3D Q 5-15-15 Tobacco touch 1/Silver 2600x1000x1,3 / **NA** 12386 / **SA** 12540



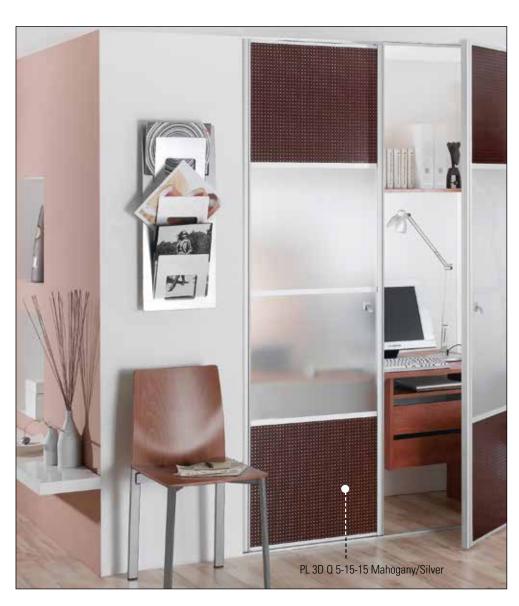
PL 3D Q 5-15-15 Mahogany/Silver 2600x1000x1,3 / **NA** 10058 / **SA** 10059



PL 3D Q 5-15-15 Black touch 1/Silver 2600x1000x1,3 / **NA** 12384 / **SA** 12549

1000

# 0 0 5-15-15



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	APET, HIPS	
Surface material	Print	
Material thickness	1,3 mm	1,43 mm
Temperature stability	up to 50 °C	up to 50 °C
Wet room suitability	•••	
Abrasion resistance	•••••	
Rolled packable (up to 40 °C)	1	✓

#### EXTRA EQUIPMENT

200

	NA	SA
Format options	on request	
Further thicknesses	_	
Cuttings	1	1
Magnetic	from 3 sheets	_
PUR/PVA pre-treatment	_	_

#### **PROCESSING**

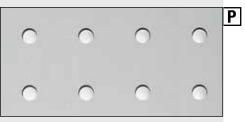
	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	_	_
Min. bending radius (up to 40°C)	300 mm	300 mm

#### ACCESSORIES

SIBUKLE	-		
Profile groups	1/2/3/5		

#### SPECIAL COLORS (from 20 sheets)

sheet available in all DECO-LINE colors, page 48 to 60, 3D-foil available in Silver, Gold, Blue, Orange, Silver matt



**PL 3D H 8-30-30 Silver PF met/Silver** 2600x1000x1,3 / **NA** 10031 / **SA** 10034



**PL 3D H 8-30-30 HGS/Silver** 2600x1000x1,3 / **NA** 10015 / **SA** 10017



PL 3D H 8-30-30 Zebrano graphite touch 1/Silver matt 2600x1000x1,3 / NA 16445 / SA 16446

PL H 8-30-30 Silver PF met/Silver -----

1000

#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	APET, HIPS	
Surface material	Print / PET-varnish / Print	
Material thickness	1,3 mm	1,43 mm
Temperature stability	up to 50 °C	up to 50 °C
Wet room suitability	••	•0
Abrasion resistance	•••	•••
Rolled packable (up to 40 °C)	1	1

#### EXTRA EQUIPMENT

2600

	NA	SA
Format options	on request	
Further thicknesses	_	
Cuttings	1	✓
Magnetic	from 3 sheets	-
PUR/PVA-pre-treatment	-	-

#### PROCESSING

	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	_
PUR/PVA compressible	_	_
Min. bending radius (up to 40 °C)	300 mm	300 mm

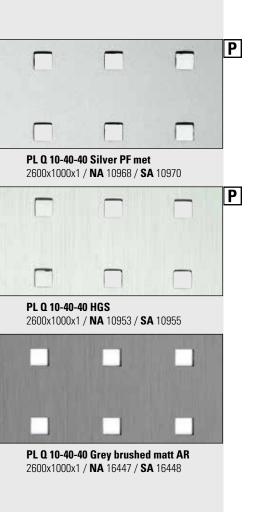
#### ACCESSORIES

SIBUKLE	-
Profile groups	1/2/3/5

#### SPECIAL COLORS (from 20 sheets)

sheet available in all DECO-LINE colors, page 48 to 60, 3D-foil available in Silver, Gold, Blue, Orange, Silver matt

# PL Q 10-40-40



1000



#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HIPS	
Surface material	Print / PET-vamish / PET-vamish	
Material thickness	1 mm	1,13 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	HGS/Grey brush Silver PF met	
Abrasion resistance	•••	•••
Rolled packable	✓	✓

#### EXTRA EQUIPMENT

2600

	1	I
	NA	SA
Format options		/
Further thicknesses	up to	4 mm
Cuttings	1	1
Magnetic	_	_
PUR/PVA pre-treatment	_	-

#### PROCESSING

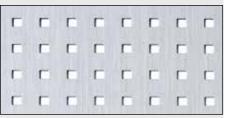
	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	-
Laser cutting	1	1
Hot bending	1	-
PUR/PVA compressible	_	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	-
Profile groups	1/2/3/5

SPECIAL COLORS (from 10 sheets)

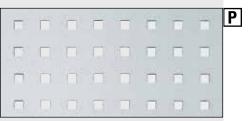
all DECO-LINE colors available, page 48 to 60



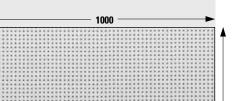
**PL Q 5-15-15 Silver brushed matt AR** 2600x1000x1 / **NA** 16449 / **SA** 16450

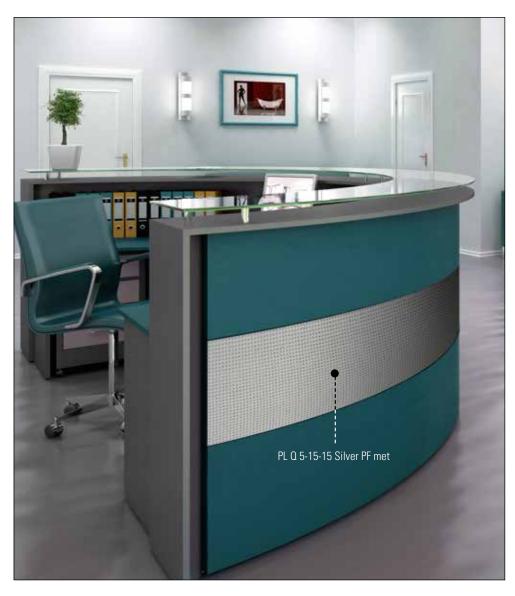


**PL 0 5-15-15 HGS** 2600x1000x1 / **NA** 10977 / **SA** 10980



**PL Q 5-15-15 Silver PF met** 2600x1000x1 / **NA** 10986 / **SA** 10988





#### PRODUCT CHARACTERISTICS

	NA	SA
Base material	HI	PS
Surface material	PET-vamish / PE	T-vamish / Print
Material thickness	1 mm	1,13 mm
Temperature stability	up to 60 °C	up to 60 °C
Wet room suitability	Silver brushed/H Silver PF met	
Abrasion resistance	•••	•••
Rolled packable	1	1

#### EXTRA EQUIPMENT

200

	NA	SA
Format options		/
Further thicknesses	up to	2 mm
Cuttings	1	1
Magnetic	_	_
PUR/PVA pre-treatment	_	-

#### PROCESSING

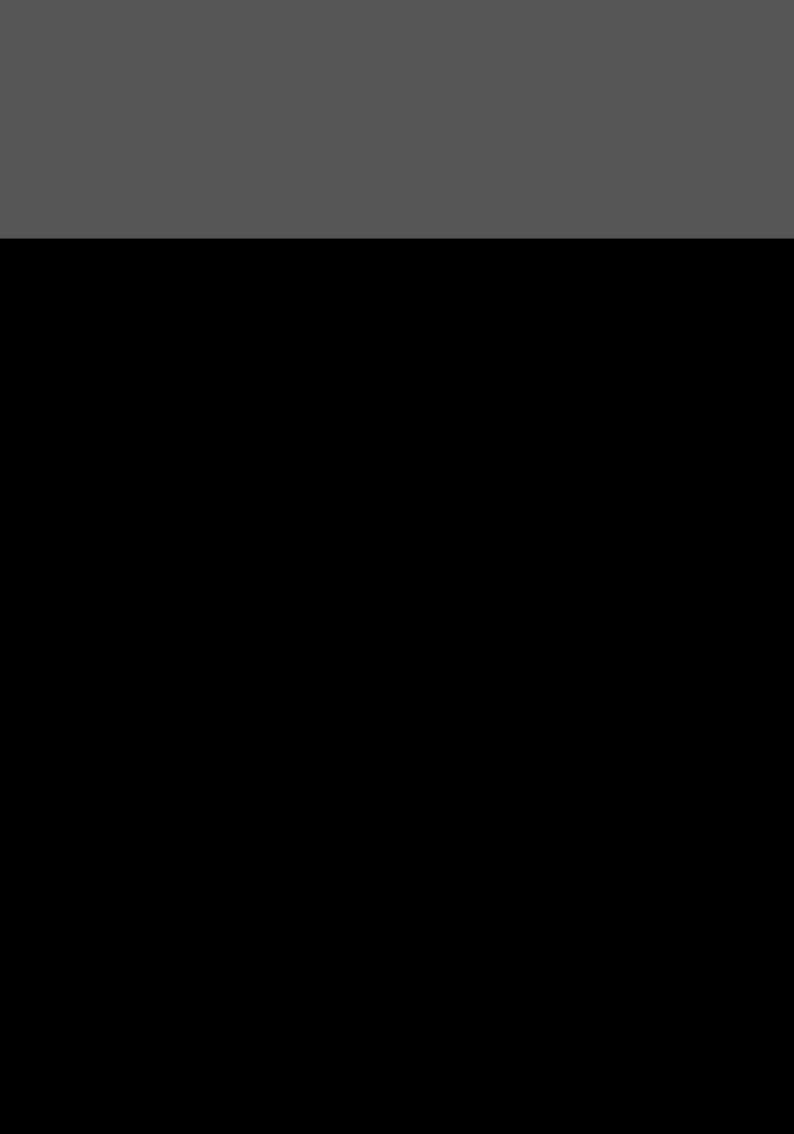
	NA	SA
Cutting, punching	1	1
Drilling	1	1
Sawing, milling	1	_
Lase cutting	1	1
Hot bending	1	_
PUR/PVA compressible	_	_
Min. bending radius	150 mm	150 mm

#### ACCESSORIES

SIBUKLE	-
Profile groups	1/2/3/5

SPECIAL COLORS (from 10 sheets)

all DECO-LINE colors available, page 48 to 60



# PROFILES



**PR M 60 Silver PF gloss**2660x25 / **NA** 11016

PR M 60 Silver PF met 2660x25 / NA 11017 PR M 60 HGS PF 2660x25 / NA 11015

#### PRODUCT CHARACTERISTICS

	NA
Base material	HIPS
Surface material	PET / Print / Print
Temperature stability	up to 60 °C
Wet room suitability	Silver PF gloss •••• Silver PF met •••• HGS PF ••••
Abrasion resistance	Silver PF gloss ••••• Silver PF met •••• HGS PF •••••
Rolled packable	_

#### PROCESSING

	NA
Sawing	✓

SPECIAL COLORS

\_

ASSEMBLY

to screw



**PR M 58 Silver PF gloss**2705x22 / **SA** 11013

PR M 58 Silver PF met 2705x22 / SA 11014 PR M 58 HGS 2705x22 / SA 11009



PR Z 224 Silver PF gloss 2705x22 / SA 12809 PR Z 224 Silver PF met 2705x22 / SA 12808

**HGS** 2705x22 / **SA** 12806

#### PRODUCT CHARACTERISTICS

	SA
Base material	HIPS
Surface material	PET / Print / PET-varnish
Temperature stability	up to 60 °C
Wet room suitability	Silver PF gloss ●●○ Silver PF met ●●● HGS ●●○
Abrasion resistance	Silver PF gloss ••••• Silver PF met •••• HGS •••••
Rolled packable	<b>/</b>

#### PROCESSING

	SA
Cutting	✓
Sawing	✓

SPECIAL COLORS

\_

ASSEMBLY

self-adhesive



**PR M 242 Bianco matt**2705x24,2 / **SA** 15086

**PR M 242 Creme matt**2705x24,2 / **SA** 15089

**PR M 242 Mocca matt**2705x24,2 / **SA** 15087

PR M 242 Nero matt 2705x24,2 / SA 15088 PR M 242 CR STELLA Bianco matt 2705x24,2 / SA 15690 PR M 242 CR STELLA Nero matt 2705x24,2 / SA 15691



PR Z 239 Bianco matt 2705x23,9 / SA 15090 PR Z 239 Creme matt 2705x23,9 / SA 15093

**PR Z 239 Mocca matt**2705x23,9 / **SA** 15092

PR Z 239 Nero matt 15092 2705x23,9 / SA 15091 PR Z 239 CR STELLA Bianco matt 2705x23,9 / SA 15805

PR Z 239 CR STELLA Nero matt 2705x23,9 / SA 15804

#### PRODUCT CHARACTERISTICS

	SA
Base material	HIPS
Surface material	PU-leather, crystal: PMMA
Temperature stability	up to 60 °C
Wet room suitability	••••
Rolled packable	-

#### PROCESSING

	SA
Sawing	✓

#### SPECIAL COLORS

on request LEATHER-LINE, page 12, 13 and 16

#### ASSEMBLY

self-adhesive



**PR MR 46 Bianco matt** 2705x24,4 / **SA** 15094 **PR MR 46** Creme matt 2705x24,4 / **SA** 15097 **PR MR 46 Mocca matt** 2705x24,4 / **SA** 15096 **PR MR 46** Nero matt 2705x24,4 / **SA** 15095



**PR ZR 46 Bianco matt** 2705x23,9 / **SA** 15098

**PR ZR 46** Creme matt **PR ZR 46** Mocca matt

**PR ZR 46** Nero matt 2705x23,9 / **SA** 15101 2705x23,9 / **SA** 15100 2705x23,9 / **SA** 15099

#### PRODUCT CHARACTERISTICS

	SA
Base material	HIPS
Surface material	PU-leather
Temperature stability	up to 60 °C
Wet room suitability	••••
Rolled packable	-

#### PROCESSING

	SA
Sawing	✓

#### SPECIAL COLORS

on request LEATHER-LINE, page 12, 13 and 16

#### ASSEMBLY

self-adhesive



PR M 50 Silver PF gloss 2705x50 / NA 11539 PR M 50 Silver PF met 2705x50 / NA 11004 PR M 50 HGS 2705x50 / NA 11002

#### PRODUCT CHARACTERISTICS

	NA
Base material	HIPS
Surface material	PET / Print / PET-varnish
Temperature stability	up to 60 °C
Wet room suitability	Silver PF gloss •••○ Silver PF met •••• HGS •••○
Abrasion resistance	Silver PF gloss ••••• Silver PF met •••• HGS ••••
Rolled packable	<b>✓</b>

#### PROCESSING

	NA
Cutting	✓
Sawing	1

SPECIAL COLORS

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ASSEMBLY

Assembly glue



- 1 PR M 60 Silver PF gloss
- 2 PR M 60 Silver PF met
- 3 PR M 50 Silver PF gloss
- 4 PR M 50 Silver PF met
- 5 PR MR 46 Creme matt
- 6 PR Z 239 Bianco matt
- 7 PR M 58 Silver PF met
- 8 PR M 58 Silver PF gloss

# PRODUCT CHARACTERISTICS

To answer your questions as quickly as possible, our team has worked out a technical table with product characteristics, extra equipment and much more for each of our products:

#### BASE MATERIAL

As a base material we use a specially developed, highly impact resistant polystyrene type (HIPS).

HIPS distinguish particularly by robustness, high impact and a very low weight. For the cutting on site a standard wallpaper knife is effectual. For our ACRYLIC-LINE we use as a base material ABS with acrylic surface. With PUNCH-LINE 3D products we use HIPS with background foil from A-PET.

#### SURFACE MATERIAL

In a changeable world we focus on lastingness and high standards by using 100% PVC-free surfaces. We make a distinction between:

- Polyurethane synthetic leather surfaces (PU)
- Special coloration (PET-varnish)
- Polyester imitation fur surfaces (PET)
- Printed surfaces (Print)
- Metallized surfaces (PET)
- Acrylic surfaces (PMMA)

All variations are optically outstanding and also fascinate by their unique haptics. They correspond to the highest demands and they are suited especially for the interior area.

#### MATERIAL THICKNESS

The given material thicknesses refer to the stock program in non adhesive (NA) and self adhesive (SA) version.

#### SA-SELF ADHESIVE

SA means that the design sheet is equipped with adhesive at the back. For this we use high-quality acrylic adhesive substance or synthesis rubber (PUNCH-LINE 3D, MultiStyle). Self adhesive design sheets (SA) can be stuck on absorbent as well as non absorbent grounds. Our base material polystyrene is a thermoplastic material, therefore a slight expansion of the design sheet is to be considered (see processing instructions).

#### MAX. RELIEF HEIGHT

With the given data we define the highest position of the respective design in non-adhesive (NA) and adhesive (SA) version.

#### TEMPERATURE STABILITY

We supply to more than 70 countries in the world and have nearly everywhere special climate situation. Therefore we test our material under the hardest conditions. Already during development stage our SIBU design sheets are tested in special thermo-containers stuck on ground as well as unstuck with high temperatures and high air humidity. Only the very best qualities correspond to our strict directives. The given data of the temperature stability refer to the lasting application of the product stuck on different grounds and to the long-term using temperature also without adhesion.

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#### WET ROOM SUITABILITY

An exposure of SIBU design sheets to humid areas is given when a design sheet is subjected to short term humidity condition. This humidity condition can occur by reason of high air humidity or by direct sprinkling water. SIBU design sheets are not suited for the direct wet space area as well as for long-term wet influence.

- •••• Wet room suitability
- •••○ Wet room suitability, but material reacts more sensitively to sprinkling water → removing of moisture is recommended.

#### ABRASION RESISTANCE

Products with marked abrasion resistance show an extremely scratch resistant surface. Our technology team already tests the products during development process to be able to offer the matching product for each of your demands.

••••• excellent abrasion resistance

•••• o very good abrasion resistance

•••• oo good abrasion resistance

••• ooo normal abrasion resistance

• • • • • low abrasion resistance

#### PRINTING

The surfaces of SIBU design sheets are printable by means of screen or digital printing which give them a very special and individual appearance. All products marked with (P) are easily printable. We offer original samples for tests. Info sheets on demand.

#### ROLLED PACKABLE

Basically our design sheets are packed flat on pallets. However, in order to dispatch small consignments as favourably as possible, we have developed a packaging carton in which many of our design sheets can be packed rolled as well. Design sheets in non adhesive (NA) version are rolled with the decor side outwardly and design sheets in self adhesive version (SA) are rolled with the glue side outwardly. We recommend rolling maximum 3 pieces from product group LEATHER-LINE per carton (480 x 480 mm) and for all other decors maximum 6 pieces per carton (480 x 480 mm). CR CRISTAL, LL ROMBO, LL QUADRO: Design sheets to be rolled with the decor side outwardly (both — NA and SA version). We recommend rolling not more than 3 sheets per carton (480x480 mm).

After receipt, rolled goods should be laid out flat for around 24 hours at room temperature and if necessary, subjected to additional weight.

# EXTRA EQUIPMENT

We are aware of the fact that not always you can use our standard stock articles for your intended application and offer for you special extra equipment.

#### FIRE CLASSIFICATION

The products from the stock program correspond to the fire safety regulations according to DIN 4102 B2, excluded products ACRYLIC-LINE (standard UL 94). Marked products are available in flame retardant version on request, on a different carrier material. Certificate of the following norm is given: EN 13501-1. Info sheets on demand!

#### FORMAT OPTIONS

In addition to the standard sizes given in the OVERVIEW we offer with pleasure individually adapted product dimensions.

#### FURTHER THICKNESSES

Responding to your request we produce our DECO-LINE and PUNCH-LINE in thicknesses between 0.8 and 4.0 mm.

#### CUTTINGS

You want to get customized sheets or cuttings? Please contact us that we can offer the best possible solution to you. With a cutting length up to 3.2 meter and a punching and sawing length up to 3 meter we are able to meet your requirements and needs promptly.

#### MAGNETIC

All SIBU design sheets are available with a magnetic back from 3 pieces onwards. Exception - all LL ROMBO, LL QUADRO and CR CRISTAL ROMBO.

SIBU magnetic foils are suitable on different metallic grounds and on magnetic colours. The exchange of design sheets thereby becomes a child's play! The application fields for the new SIBU DESIGN magnetic program are nearly unlimited — for shop-window decoration, shop fitting and fair design or in the furniture area, decoration field and for all kinds of displays.

Our SIBU decoration mirror DM Silver in magnetic version is available from stock in two sheet sizes 2600x1000x1.5 and 2000x1000x1.5:

• DM Silver Magnetic 2600x1000x1,5 (Art.No. 15903)

DM Silver Magnetic 2000x1000x1,5 (Art.No. 15904)

Temperature stability: up to 50°C

Cutting: The cut has to be carried out always from the decor side.

Fire rating class B2 (DIN 4102).

#### PUR/PVA PRE-TREATMENT

In order to be suited to PUR/ PVA bonding, SIBU design sheets have to be pre-treated according to material thickness on the reverse side either by an additional production process or customer-sided grinding (using sandpaper - granulation 80).

Being able to carry out this pre-treatment for you in our factory, we absolutely need this information together with your order.

# GLOSSAR

# PROCESSING

Please note that SIBU design sheets always have to be processed from the decor side.

#### SURFACE PROTECTION

A protective film protects our surfaces against damages. This protective film should be removed only after the application of our design sheets.

#### CUTTING

SIBU DECO-LINE sheets with less than 2 mm thickness can be easily cut with a wallpaper knife. Simply notch the surface and break along the edge. For all other product lines and for DECO-LINE sheets up to 3 mm thickness the cutting pressure has to be increased. After cutting and breaking our self adhesive (SA) design sheets as well as 3D PUNCH-LINE designs (NA + SA) the foil on the back side has to be cut separately. Always use well sharp knives.

#### PUNCHING

Band steel cutting is recommended for design sheets in thickness from 1 up to 1.5 mm.

#### DRILLING

All SIBU design sheets can be drilled from the decor side.

#### SAWING

For material up to 1 mm thickness: HW 280x3.2 / 2.2x30 Z60 / 12.46-18.08 WZ

For more than 1 mm thickness: HW 250x3.2 / 2.2x30 Z40 / 19.63 WZ HW 250x3.2 / 2.2x30 Z40 / 19.63 FZ/TZ

Rotation speed 6000 rpm - progressive feed up to 25 m/min

For LEATHER-LINE: HW 255x2.8 / 2.0x30 Z80 / 10.01 FZ WZ

Rotation speed 6000 rpm – progressive feed up to 10 m/min

With LEATHER-LINE the best result is achieved with MDF increment (4 mm) below and on top, low progressive feed and high rotation speed.

#### MILLING

For material up to 2 mm thickness: cutter with 3 mm diameter, rotation speed from 12000 up to 24000 rpm, progressive feed up to 20 m/min.

Decor side on top: single-edged cutter - left turn
Decor side below: double-edged cutter - right turn

For material with more than 2 mm thickness reduce progressive feed and use a cutter with bigger diameter (6 mm).

#### LASER CUTTING

All SIBU design sheets can be processed with standard lasers.

The cutting speed conforms to the watt power of the laser.

#### MIN. BENDING RADIUS

The given data refer to the minimum bending radius for concave or convex fixing. For all design sheets — with the exception of MultiStyle — all sheet edges must be fixed mechanically in any case! For MultiStyle there is no need for mechanical fixing!

### PROCESSING

#### HOT BENDING

Heat up the SIBU design sheets from the backside – for both, internal and exterior angles.

Approximate parameters for material in 1 mm thickness: Wire temperature: approx. 200°C Heating time: approx. 6 seconds

For ACRYLIC-LINE, PUNCH-LINE, DECO-LINE and STRUCTURE-LINE design sheets hot bending is outwardly (decor outside) possible — hot bending inwards (decor inside) is possible only with plain designs or with fine structures.

For deeper structures - no exact internal angle.

Hot bending with LEATHER LINE design sheets is possible outwardly (decor outside), inwards (decor side inside) only with plain LEATHER-LINE. Using structured leather designs it can happen that wrinkles may appear along the internal angles.

#### THERMOFORMING

For products with PET or PET/varnish surfaces a light tension of the surface by thermoforming is possible by using smooth and not sharp-edged tools (avoid sharp contours, use a bigger radius!).

All the other versions like PU-leather surfaces and printed surfaces are usually suited for thermoforming. For any new moulding tools self tests are recommended. The tool has to be adapted to the material.

Heating parameter: Approximate temperature: 160 - 210°C by using upper heating and under heating. Processing period: between 20 to 40 seconds.

Original samples are available for tests.

#### PUR/PVA-PRESSING

#### **PUR/PVA-BONDING**

Non adhesive design sheets from our DECO-LINE, LEATHER-LINE, STRUCTURE-LINE and ACRYLIC-LINE series (with a few exceptions) are compressible with commercial PVA adhesives. The ground must be absorbent (MDF, chipboard, etc.)

As a result of this type of processing, standard edges of plastic, aluminium or wood can be used! The PVA adhesive prevents the usual expansion of our design sheets due to the effect of increased temperature!

In order to be suited to PUR/ PVA bonding, SIBU design sheets have to be pre-treated according to material thickness on the reverse side either by an additional production process or customer-sided grinding (using sandpaper - granulation 80).

#### **PUR/PVA-PRESSING**

When pressing structured design sheets (STRUCTURE-LINE, ACRYLIC LINE and LEATHER-LINE), a medium-hard sponge rubber mat with a thickness of approx. 5 mm should be used between the pressing sheet and the patterned side of the design sheet. This provides uniform pressure distribution and prevents undesirable crushing spots caused inadvertently by particles of dirt between the pressing sheet and the design sheet.

When using DECO-LINE sheets in 1 mm thickness in a press it is better to press without the sponge rubber mat. The mat could cause irregular optics in the mirror surface. If you want to have a perfect mirror result, ask us for design sheets in 2 mm thickness.

Should by reason of transport or stock conditions the design sheet not have a crease-free protective film, the film should be removed prior to pressing process. The pressure applied should amount to 2 kg/cm² (0.2 N/mm²), the temperature to approx. 45°C and the pressing time to around 10 minutes. The bonding of the balancing material and the design sheet should be done in a single working process. Standard HPL sheets are suited as a balancing material. During pressing onto an untreated particle-board with a thickness of 16 mm the best results were achieved with a 1 mm polystyrene sheet for balancing.

Following pressing allow the sheets to cool in a stack over night (about 16 hours). Cover the stack with a 19 mm plate so that the uppermost sheet also remains flat.

# GLOSSAR

# ACCESSORIES

#### **PROFILES**

For a perfect edging of SIBU design sheets or to cover necessary expansion gaps of the products, we offer technically and optically adjusted profiles. These profiles are divided into 5 groups, please consider our recommendations for your selected design sheets.

#### SIBUKLE D22HV - solvent-free dispersion adhesive

The best suitable spatula size A1 or A2 is given for each product.

Applications: SIBUKLE D 22 HV is highly suitable for the bonding of SIBU products onto absorbent, flat surfaces such as wood, plywood, particleboard, gypsum plasterboard, concrete or smooth brickwork.

WARNING: SIBUKLE D 22 HV is entirely unsuitable for non-absorbent surfaces such as tiles, plastics, metals, glass, etc.

#### ACRYLIC POLISHING-KIT

With the polishing-kit you are able to repair marks of consumption or scratches appearing on the acrylic surface.

At the same time the polishing creates protection of the surface. Set includes:

• polishing paste

• sponge

• polishing cloth

# SPECIAL COLORS

You like our design - but it is not available in your color? In the rubric "special colors" we have listed up for you the additional surfaces, which can be specially produced for you in low quantity.

### STORAGE / TRANSPORT

#### STORAGE INSTRUCTIONS

SIBU design sheets must always be kept in indoor stock, no storage outside! Following instructions are to be considered:

- Design sheets to be stored flat, rolled packed design sheets should be unpacked and laid out flat and if necessary subjected to additional weight to improve flatness (Use carton underlay and weigh down the entire sheet in order to prevent damage.)
- Store the uppermost plate in the pile with decor side down.
- Protect SIBU products from UV rays.
- Do not expose SIBU products to moisture or humidity.
- · Protect material from dirt, dust and mechanical damages.
- A permanent storage of more than 3 months at a temperature less than 0°C or more than +30°C may impact the quality of our design sheets and should be avoided.

#### TRANSPORT INSTRUCTIONS

In general, for the transport of SIBU products pay attention to protect them from dirt, UV radiation, moisture and mechanical damages.

- Use stable, flat pallets with carton bedding, the pallet should be longer than the design sheets.
- Place the uppermost design sheet on the pallet with the decor side face down. This uppermost design sheet should be protected in addition by a carton and a board (e.g., chipboard, HDF...).
- The design sheets should be protected from shifting.
- The edges and sides must be also protected (edge protection, PE foil...)
- Avoid temperatures below 35 °C or more than + 50 °C.
- Structured sheets to be transported on pallets with the patterns running in same direction.
- Basically, the transport of SIBU design sheets in rolled condition is possible. LL ROMBO 12, LL ROMBO 40, LL ROMBO 85, LL QUADRO as well
  as CR CRISTAL ROMBO 85 are excluded.
- SIBU products must be acclimatized prior to processing; ideal processing temperature is approx. + 10 °C to + 30 °C.
- Before any processing of the design sheets read the attached processing instructions which you can also find on the SIBU website!
- SIBUKLE D 22 HV should not be long-time stored below + 5 °C and must be protected from frost during transportation.

# CLEANING / DISPOSAL

#### CLEANING

DECO-LINE, STRUCTURE-LINE, ACRYLIC-LINE, PUNCH-LINE, PUNCH-LINE 3D: in case of light dirt by means of soft cleaning cloth (it should be free of dust and free of dirt). In case of heavy dirt by means of standard plastic or window cleaner (spray cleaners not onto the material surface, but sparingly onto the cleaning cloth).

#### Do not use abrasive cleaners, solvent cleaners or pure alcohol!

**LEATHER-LINE**: Clean leather surfaces by means of standard liquid soap and then remove the soap with a humid cloth.

**Imitation fur surfaces:** In case of light dirt clean LL Savanna, LL Marabu, LL Reggae , LL Eleganza with a vacuum cleaner, in case of heavy dirt clean with a humid cloth.

#### DISPOSAL

The keeping of healthy environment has high priority for us! We check all raw materials used for their environmental compatibility. Because not everyone has its own plastic disposal container, we pay special attention in development of new products to use only high-quality materials: materials, which may be disposed safely with the domestic waste. On demand we are pleased to provide LGA certificates for all SIBU design sheets.

# GLOSSAR

# PROCESSING INFORMATION

#### GROUND PREPARATION FOR GLUING

The ground should be dry and flat, free from loose parts, dust, dirt, grease, wax and silicone. To achieve a maximum adhesion, non-absorbent surfaces should be cleaned with alcohol (ethanol, isopropyl alcohol).

Self-adhesive (SA) sheets are suitable for both, absorbent and non-absorbent surfaces, although non-absorbent surfaces are recommended.

Before using MultiStyle (MS) on a porous or highly absorbent surface, e.g. brickwork, gypsum plasterboards or untreated chipboards, we recommend undercoating the ground. Alternatively you can use our SIBUKLE D22 HV dispersion adhesive as a suitable first coat.

We also recommend SIBUKLE D22 HV dispersion adhesive when using non-adhesive STRUCTURE-LINE (SL) and DECO-LINE (DM) sheets on porous or highly absorbent grounds, e.g. brickwork or gypsum plasterboards and untreated chipboard.

In case of non-absorbent grounds surface tension should be at least 38 dyn (industrial info!). For application on convex or concave grounds all sheet edges must be fixed mechanically.

#### BONDING

Ideal processing temperature ranges from + 10°C up to + 30°C. The design sheets should be acclimatized, i.e. they should be brought to room temperature prior to processing (avoidance of condensation on the gluing surface).

A temperature increase of 10°C will cause our products to expand by approx. 0.7 mm over a length of 1 meter. As a rule, expansion gap of approx. 2 – 3 mm should be kept at each sheet edge!

In case of high surroundings temperature or major temperature-fluctuations the expansion gap should be increased or the sheet format should be chosen smaller. Avoid blistering (air inclusions); use a medium-hard hand rubber roller with a width of approx. 170 mm.

Remove the backing cover step-by-step from self-adhesive design sheet (SA), do not touch gluing surface and press the sheet onto the ground as firmly as possible. The final adhesion power will be reached at room temperature after 24 hours.

#### PROCESSING SIBUKLE

**Application:** SIBUKLE D 22 HV is best suited for the gluing of SIBU products onto absorbent flat grounds like wood, plywood, chipboard, gypsum plasterboard, concrete or smooth brickwork.

ATTENTION: SIBUKLE D 22 HV is not suited for non-absorbent grounds such as tiles, plastics, metals, glass, etc.

**Processing:** Apply exclusively on the entire cleaned ground by means of fine spatula (spatula toothing is given for every product). At a surroundings temperature between 20°C and 35 °C the adhesive should then be left to air for 20 - 50 minutes. The higher the surroundings temperature is the shorter is the airing time.

Finger test: After application with the spatula the maximum airing time is reached as soon as the glue no longer sticks to the fingers!

**Storage:** In the original airtight containers the adhesive can be stored up to 12 months from delivery date. Store always above freezing point. Protect from frost, otherwise the glue cannot be used anymore!

This information tool was provided according to the best knowledge and with special care. The information is based on practical experiences, test results as well as on in-house testing and corresponds to our today's state of knowledge. Detailed info sheets are available on request. No liability is accepted for misprints, norm errors and mistakes!

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